

Wexiödisk^W

PRE-RINSE MACHINE WD-PRM6 & WD-PRM7

(Original documentation)



Read the manual before using the machine!

Installation and user manual



C_P_67



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1. General instructions

Read the instructions in this manual carefully as they contain important information regarding the correct, effective and safe installation, use and servicing of the machine. Service personnel should have access to all documentation for the machine.

Keep this manual in a safe place so that it can and should be used by other operators of the machine.



- The WD-PRM6/7 can only replace manual pre-rinsing of items. In future, the items must still be washed and rinsed out in a dishwasher.
- The machine can be equipped with a number of different options. Certain options may be standard in a number of countries. Check what your machine is equipped with.
- Use auxiliary equipment where possible to avoid heavy lifting.
- The capacity requirements of the machine can be found in the TECHNICAL DATA chapter.
- The electronics in the machine are RoHS compatible.

Before the machine is started up and used, the following points should be observed:



- The SAFETY INSTRUCTIONS chapter must be studied carefully before commissioning the machine.
- Installation of the machine must be performed in accordance with the requirements and instructions indicated in the INSTALLATION INSTRUCTIONS and TECHNICAL SPECIFICATIONS chapters.
- Any personnel who may at some point use the machine must be trained in its operation, use and care.
- The machine should not be used by anyone suffering from a physical or mental illness.
- A close eye should be kept on any children in the vicinity of the machine to ensure they do not tamper with it.
- All cover plates must be fitted during use.



The machine and equipment requires an annual service. Contact one of our authorised and trained service companies for such a service.

General instructions

1.1 Symbols used



This symbol warns of situations where a safety risk may arise. The instructions given should be followed in order to prevent injury and dangerous situations.



This symbol on a machine part warns of electrical equipment. The machine must be entirely non-live during servicing, turn off the power at the power switch and if required, the switch should be locked to prevent unintentional operation. The component may only be removed by a qualified electrician. You must also remember to switch off the power supply to any external equipment which has a separate supply.



This symbol warns that the machine's electronics are sensitive to electrostatic discharge (ESD), which is why a static electricity wristband must be used when handling the electronics at all times.



This symbol explains the right way to perform a task in order to prevent poor results and/or damage to the machine.



This symbol identifies recommendations and hints to help you get the best results when washing, to increase the machine's lifespan and reduce the risk of emergency shutdown.



This symbol explains the importance of careful and regular cleaning of the machine to meet hygiene requirements.



This symbol warns of the importance to read the manual before using the machine.



This symbol warns that local regulations must be followed for recycling of packaging etc. as well as the destruction of the machine.



This symbol shows where any earth cable for potential equalisation can be connected. The earth bolt is placed on the machine's stand.

1.2 Machine rating

The machine has two rating plates, one of which is placed at the bottom of one side of the machine and the other in the electrical cabinet. The technical information on the plates is also included on the machine's wiring diagram. The various rating fields show:



1. Machine type
2. Machine serial number
3. Year of manufacture
4. Enclosure protection class
5. Voltage
6. Number of phases with or without neutral
7. Frequency
8. Main fuse
9. Motor output
10. Electrical heating output
11. Max. output
12. QR code

1.3 Checking that the machine and manual correspond

Check that the type description on the rating plate corresponds with the type description on manual cover page. If manuals are missing, it is possible to order new ones from the manufacturer or the local distributor. When ordering new manuals, it is important to quote the machine number found on the rating plate.

A so-called EU Declaration of Conformity is provided on delivery of the machine.

1. Contact details of the manufacturer (Wexiödisk AB, Mårdvägen 4, SE-35245 Växjö, SWEDEN, Tel.: +46 470 771200, E-mail: wexiodisk@wexiodisk.com).
2. Representatives of Wexiödisk AB.
3. Person responsible for the product's documentation.
4. Year of manufacture of the product.
5. The EU Directives with applicable provisions to which all the machines, special machines and accessories comply.
6. Harmonised standards for the Directives specified, and which the machines, special machines and accessories meet, wherever relevant.
7. Model designation and serial number of the machines, special machines and accessories the document applies to.
8. Place and date with signature and name (in block letters) of the person responsible for ensuring compliance with legislation and regulations.

2. Safety instructions



Read the chapter GENERAL INSTRUCTIONS carefully before starting work.

2.1 General information



The machine is CE marked, which means that it complies with the requirements of the EU Machinery Directive with regard to product safety. Product safety means that the design of the machine will prevent personal injury or damage to property. The CE mark is only valid for an unmodified machine. Any damage to the machine arising from failure to follow the instructions will invalidate the supplier's warranty and product liability.



Installation, repairs and servicing must be performed by an authorised engineer in accordance with local and national rules in effect for such work with water and drainage systems, electricity, ventilation and steam. To ensure electrical safety, components must only be tested when installed in their normal place in the machine. We recommend that the work is performed by the manufacturer or one of the manufacturer's authorised service companies.

To further improve safety during installation, operation and servicing, the operator and the personnel responsible for installing and servicing the machine should read the safety instructions carefully.



The machine's electronics are sensitive to electrostatic discharge (ESD), which is why a static electricity wristband must be used when handling the electronics at all times.

Before the machine enters service, ensure that the personnel are given the necessary training in handling and looking after the machine.

Safety instructions

In order to avoid dangerous situations, the following must be followed:



- Switch off the machine immediately in the event of failure or malfunction.
- If the power cable is damaged, it must be replaced immediately with an equivalent type in accordance with the relevant specifications. The work must be performed by an authorised person. Make sure the machine is non-live before removing the cover plate. Turn off the power using the power switch. If required, the switch must be locked to prevent unintentional operation. You must also remember to switch off the power supply to any external equipment which has a separate supply (e.g. detergent equipment).
- Shut off the tap for incoming water and drain the machine's tank(s) before starting work. Let the machine cool down as pipes for water, washing pumps, booster heaters and valves become very hot when the machine is in operation.
- The machine and equipment requires an annual service. The machine should be serviced by a person authorised or trained to do so by us. Use original spare parts.
- Warranty repairs must be performed by an authorised company. Contact an authorised service company to draw up a programme of preventive care and maintenance. For authorised service companies, please see www.wexiodisk.com or contact Wexiödisk AB.
- The regular checks described in the manual must be carried out in accordance with the instructions.

2.2 Transport



Handle the machine with care during unloading and transport; there is a risk of it tipping over. Never lift or move the machine without using the wooden packaging to support the stand.

2.3 Installation



- The machine is designed for quick electrical installation.
- The machine must be connected to a lockable power switch.
- Make sure that the mains voltage is the same as that indicated on the machine's rating plate.



For increased safety, it is recommended to equip the installation with a ground fault circuit breaker.

2.4 Operation



Be very careful around the machine when it is in operation.

2.4.1 Risk of crushing



The machine, and any equipment, has moving parts before, during and after pre-rinsing. Be careful therefore to avoid crushing injuries. In connection with service or repairs that require the hood to be open, it must be secured by means of a prop for example.

2.4.2 Risk of slipping



The floor should be kept clean and dry to eliminate any risk of slipping. Mop up any water and leftover food that has been spilt.

2.4.3 Sounds



The machine is not silent during operation, see TECHNICAL SPECIFICATIONS. Hearing protection may therefore need to be used.

2.5 Cleaning the machine



The water in the tank has a temperature of approximately 40°C and contains detergent. Be careful when draining and cleaning the wash tank. Wear protective gloves and safety glasses and have an eyebath within easy access.

3. Installation instructions



Read the chapters GENERAL INSTRUCTIONS and SAFETY INSTRUCTIONS carefully before starting work.

3.1 General information



Read these instructions carefully, as they contain important information regarding the correct installation method.

- The instructions should be used together with the machine's wiring diagram. These can be found in the machine's electrical cabinet.
- The WD-PRM6/7 cannot be combined with a WD 6/7 that is fitted with a heat recovery package through the wastewater.
- Dishwashers connected to the WD-PRM6/7 should have software version 4.7 or later; if the machine is a "DUPLUS", the software version should be at least version 2.5. Where the dishwasher has an earlier software version, it should be updated.
- The machine can be equipped with a number of different options. Certain options may be standard in a number of countries. Check what your machine is equipped with.
- If holes need to be drilled in the machine, the holes must be fitted with an edge strip or similar protection.

Installation instructions

3.1.1 Rust on industrial dishwashers



- Large-scale industrial dishwashers in general as well as our dishwashers are made of stainless materials, but despite this, there are still situations where rust can occur on “stainless” materials.
- We are going to describe a few reasons for this here, so that you, as a user, service engineer or other type of personnel, can avoid this.
- Rust usually occurs due to the fact that something that is not stainless finds its way onto the stainless surface. The non-stainless particles will soon start to rust, and then contaminate the stainless material, which also starts to rust. If no action is taken at this point, serious damage such as a hole in the material can occur.

RISK SITUATION	CAUSE	DECLARATION / ACTION
Drilling holes when installing a detergent device.	Using a drill or hole saw that has previously been used for ordinary non-stainless materials.	“Contaminated” hole-drilling tools can cause enormous damage in the form of pores in stainless plates. Never use a cutting tool that has previously been used on other materials or blackplate.
	Using blunt tools when drilling holes.	Stainless plate, which has overheated during hole drilling, may lose its “stainless” properties. This can show up as rust around the hole for the detergent cell.
	Shavings from hole drilling.	The shavings from drilling or hole sawing are usually heated so much that they lose their stainless properties. They must always be removed by hand! Washing after hole drilling is not enough!
Rust spots that occur during normal operation and use.	Minerals, e.g. ferrous gravel or earth, from dishware or food (vegetables and root vegetables) that has been lying in crates, find their way onto the stainless surface. Minerals (gravel) can also be found on the wheels of catering trolleys.	Daily cleaning is always important. Use a suitable brush for “mechanical” cleaning, e.g. in the wash tanks, on the wash trays and filters.
	Steel wool. Ordinary steel wool is not stainless, and can cause serious damage to stainless surfaces and plates.	Use stainless cleaning pads. Remove all ordinary steel wool from the catering facility / restaurant.

NOTE! If rust spots have developed, they must be dealt with immediately by a person authorised to do so!

3.2 Requirements for the installation site

3.2.1 Lighting

In order to ensure the best possible working conditions during installation, operation, servicing and maintenance, make sure that the machine is installed in a well-lit room.

3.2.2 Ventilation and ambient temperature

The machine is intended to be used in an indoor environment at normal room temperature. The machine produces heat and steam when in operation. In order to ensure the best possible working conditions, a certain air renewal rate is required in the dishwashing room. The ventilation requirements for the dishwashing room are to be dimensioned on the basis of the applicable standards.

3.2.3 Power supply

Power supply connections are made by qualified personnel in a way that complies with local and national regulations. The machine's capacity requirements are stipulated in TECHNICAL SPECIFICATIONS.

3.2.4 Water

Water connections are made by qualified personnel in a way that complies with local and national regulations. The machine's capacity requirements are stipulated in TECHNICAL SPECIFICATIONS.

3.2.5 Drain/waste pipe

There must be a drain pipe with an effective trap for the machine's waste water and for water used for rinse cleaning. The machine's capacity requirements for drainage are stipulated in TECHNICAL SPECIFICATIONS.

3.2.6 Space for servicing

A 1-metre area should be left clear in front of the machine for servicing purposes. Depending on if the machine has different accessories, there may also be such a requirement at the infeed and outfeed ends as well as above the machine.

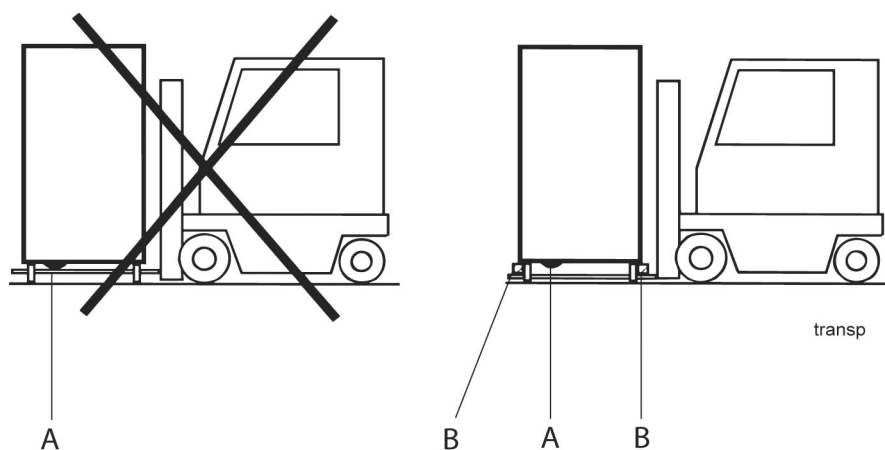
Installation instructions

3.3 Transport and storage

Always transport the machine in an upright position.



Take care during transport, as there is a risk of tipping. N.B! The machine must not be transported without a pallet or other support. Some form of support beam must always be used along the sides of the machine during transport. Otherwise the machine may become damaged. When transporting the machine without a normal wooden pallet, always check that none of the components underneath the machine can be damaged.



A=Pumps
B=Spacers



If the machine is not being installed immediately, it must be stored in a frost-free area where the air is dry.

3.3.1 Unpacking

Check that all parts have been delivered by comparing them with the delivery note.

Remove the packing material. Inspect the machine for any transport damage.

Recycling



- The machine is manufactured from stainless steel plate, among other things, and also contains electronic components. Recycling of the appliance when its economic lifetime has been reached must be carried out in accordance with current rules and regulations.
- Packaging must be sent for destruction or recycling in accordance with local regulations.

Installation instructions

3.4 Installation

3.4.1 Preparing for the installation

Check that there is sufficient room for the machine at the installation location.



- Check that correct connections are available for water, electricity, drainage and possibly steam at the installation location. See TECHNICAL SPECIFICATIONS.
- The level pipe in the connected dishwasher must be removed and replaced by a bottom filter.

3.4.2 Positioning the machine

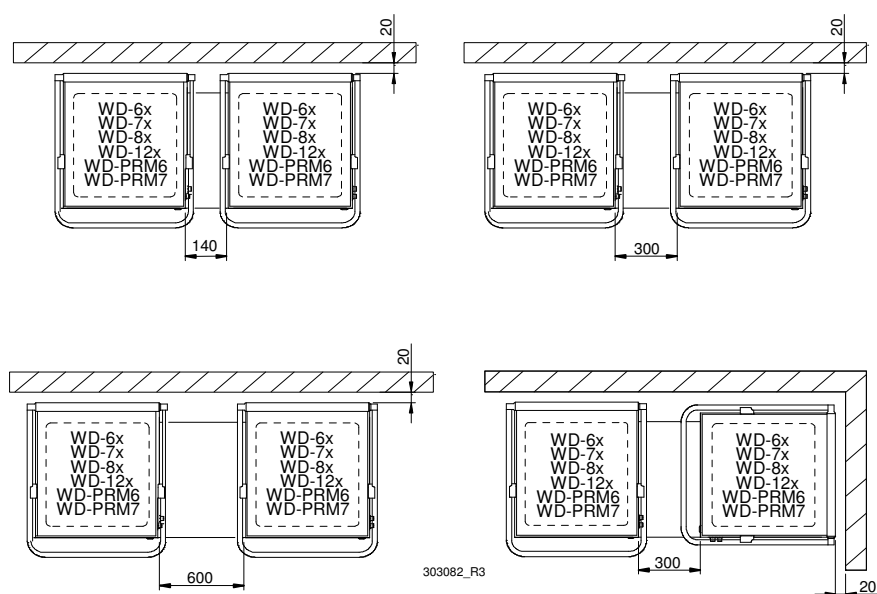
Check the following points before the machine is placed in position:



- Check that the fuse for the machine at the site is off, blocked and that outgoing electrical circuits from the machine are non-live.
- Remove the protective plastic on the sides which are to be stood against a wall.
- The distance between the wall and machine should be at least 20 mm.
- If the machine is to be corner-loaded, it must be positioned with the control panel furthest away from the wall.

Place the machine in position and check that it, and any accessories, are horizontally level. Place the spirit level on the join between the machine tank and the upper part. Adjust the height with the legs.

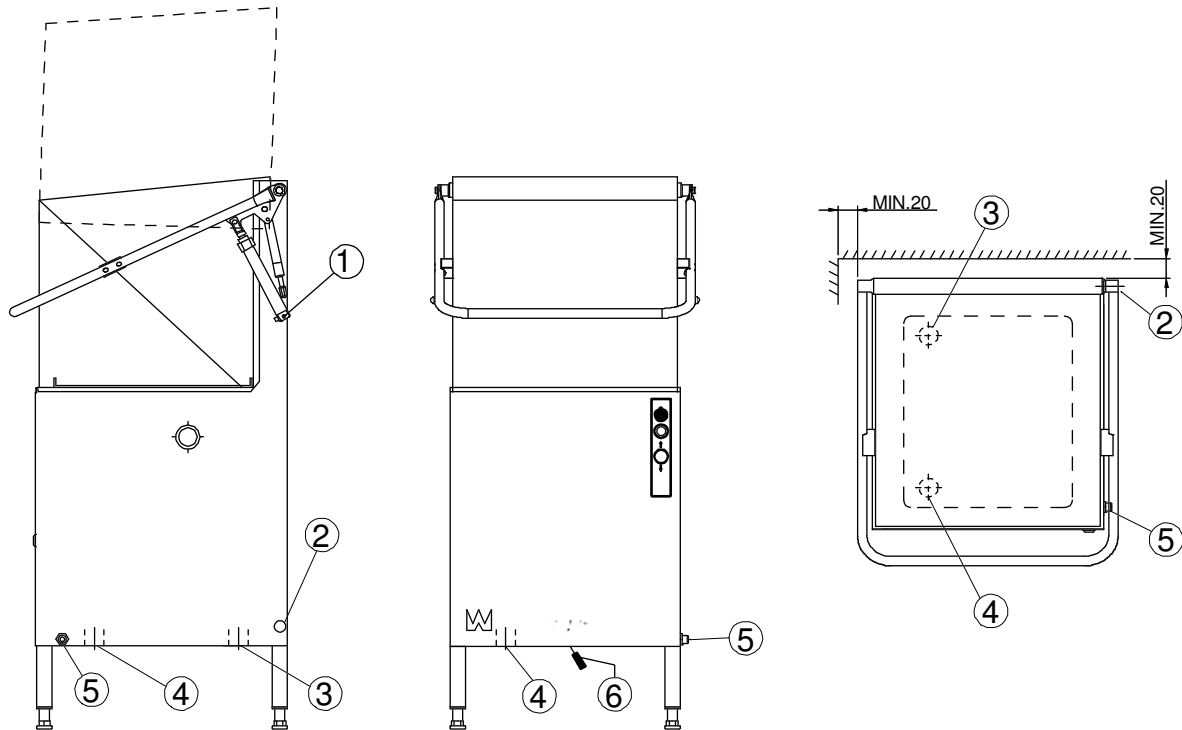
Once the machine has been filled with water, do another check to make sure the machine is horizontal.



Distance between the machines

Installation instructions

3.5 Connections



PRM_67_04_R3

1. Bleed for lifting cylinder (on machines with an automatic hood) (option)
2. Electrical connection
3. Water connection in the bottom of the washing tank for incoming water from the dishwasher.
4. Drain connection in the bottom of the washing tank.
5. Cold water connection (option)
6. Drain lever

In the following chapter, figures are given in brackets to clarify what needs to be done. These numbers refer to image and list above.

Installation instructions

3.5.1 Electrical connection

Information about electrical connections is available on the machine's wiring diagram which is provided on delivery. Store the diagrams in the plastic pocket, located in the electrical cabinet, even after installation.



- The machine is designed for quick electrical installation.
- The machine must be connected to a lockable power switch. This should be placed on a wall, well-protected from water and from the steam which escapes when the machine is opened. The machine is supplied with the electrical cable connected (2).

After completing the installation, switch on the power switch and all circuit breakers.

3.5.2 Water connection, regardless of any options



- The dishwasher fills with water (3) via the dishwasher that the WD-PRM6/7 is connected to.
- If the machine has a water-powered automatic hood, the water is connected to (5).
- The required water flow and pressure can be found in the TECHNICAL SPECIFICATIONS. If the water pressure is too low, a booster pump must be fitted.

3.5.3 Ventilation

The machine's heat load for the room is stipulated in TECHNICAL SPECIFICATIONS.

Installation instructions

3.5.4 Drain/waste pipe

The waste water system connected to (4) should consist of a 50 mm metal pipe that will withstand mechanical impacts. The drain must run to a floor drain, where its opening must be above the water level.

Ensure that the drain connection is kept in place by using e.g. cable ties in the designated areas.

Connecting the dishwasher



The length of level pipe that is firmly fitted on WD-PRM6/7 varies depending on which dishwasher it should be connected with.

WD-6x, WD-7x and WD-8x: WD400031.01

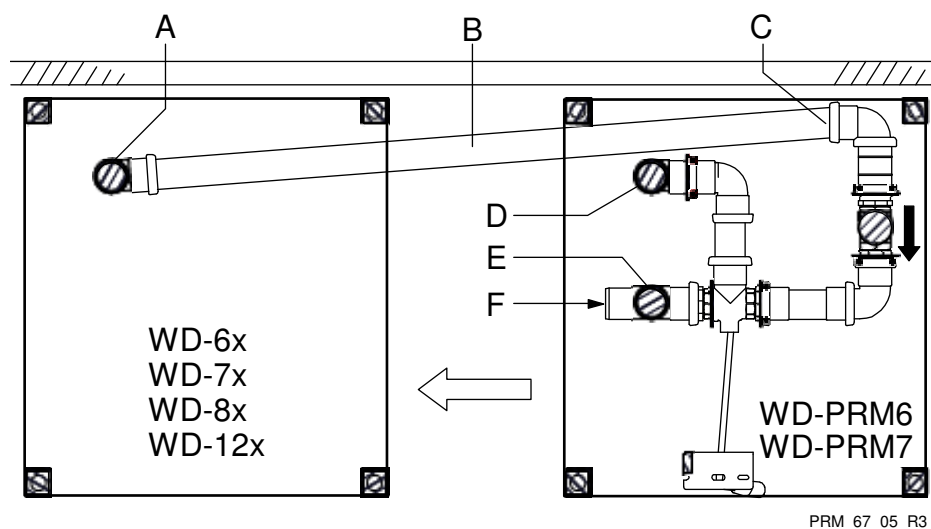
WD-12: WD400031.03

WD-12S: WD400031.04 (**NOTE!** Not retrofit)



- The pressure switch in WD-PRM6/7 is set as standard as follows:
Upper level: 265mm
Lower level: 155mm
- If the pressure switch in a connected dishwasher or in WD-PRM6/7 needs to be changed, this will be stated in the dishwasher's "Installation and user manual".

Feed from right to left

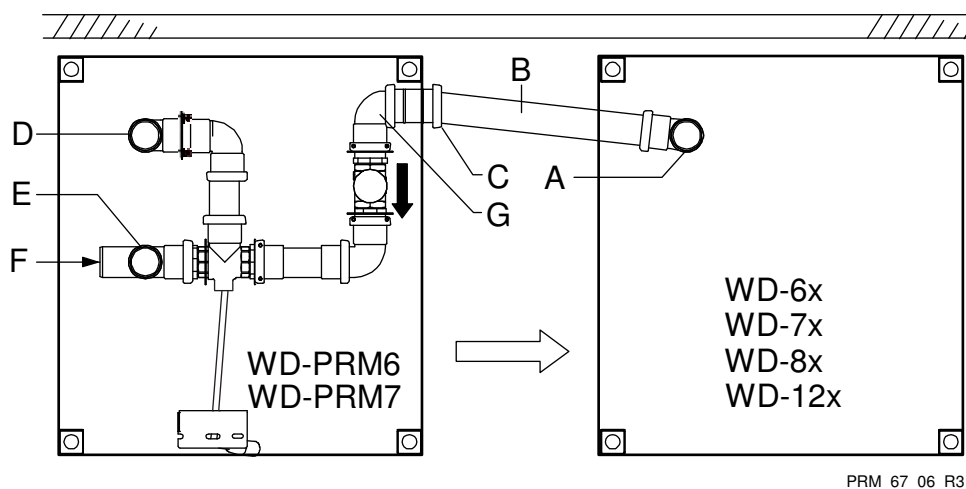


Water and drain connections seen from above. Dishwasher placed to the left of WD-PRM6/7.



- A=Water connection in the bottom of the dishwasher's washing tank. The connection must be fitted with a bottom filter. (NB: No level pipe)
- B=Connecting pipe. Cut to a suitable length.
- C=Connection for connecting pipe.
Note the lock screws that may need to be undone before fitting connecting pipe C; these must be tightened after fitting.
- D=Water connection in the bottom of WD-PRM6/7's washing tank. The connection must be fitted with a bottom filter. (NB: No level pipe)
- E=Drain connection in the bottom of WD-PRM6/7's washing tank. (Position and length of level pipe.)
- F=Connection for waste pipe between machine and floor drain.

Feed from left to right



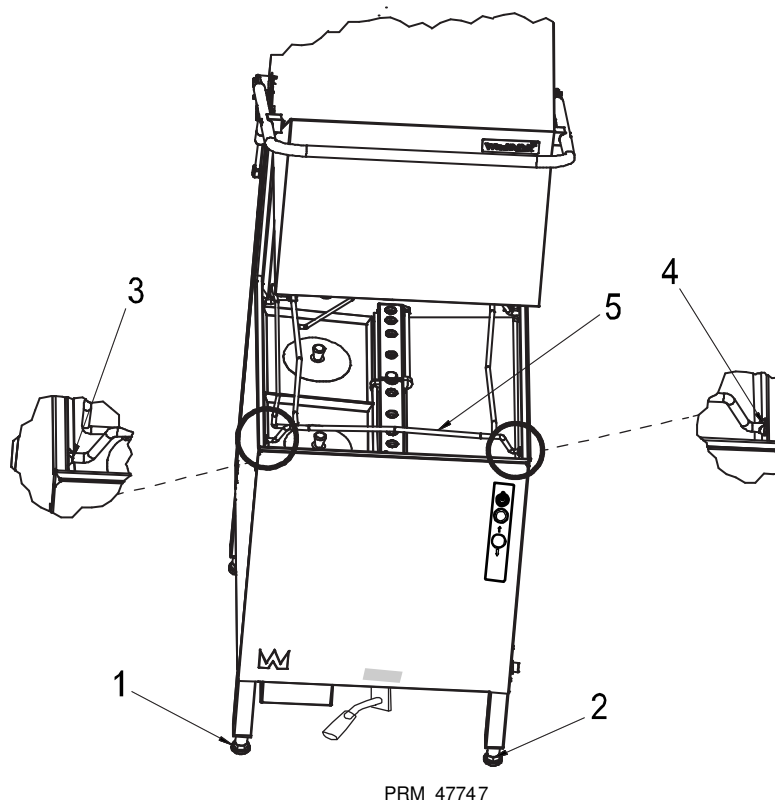
Water and drain connections seen from above. Dishwasher placed to the right of WD-PRM6/7.



- A=Water connection in the bottom of the dishwasher's washing tank. The connection must be fitted with a bottom filter. (NB: No level pipe)
- B=Connecting pipe. Cut to a suitable length.
- C=Connection for connecting pipe.
Note the lock screws that may need to be undone before fitting connecting pipe C; these must be tightened after fitting.
- D=Water connection in the bottom of WD-PRM6/7's washing tank. The connection must be fitted with a bottom filter. (NB: No level pipe)
- E=Drain connection in the bottom of WD-PRM6/7's washing tank. (Position and length of level pipe.)
- F=Connection for waste pipe between machine and floor drain.
- G=Pipe bend with associated sleeve; loosen and turn to connect connecting pipe from right.

Installation instructions

3.5.5 Adjustment of hinged basket conveyor



- Adjust the machine so that it is level by adjusting all four feet so that they are in full contact with the floor. Use a spirit level.
- Fill the machine.
- Lift the basket conveyor (5) up and down and adjust leg (1) and leg (2) until the basket conveyor is in the middle of both supports (3) and (4).
- The legs must be adjusted in pairs if any further adjustment is required (to the side, forwards or backwards).

3.5.6 Bleeding the hood lifting cylinder (option)

1. Close the hood.
2. Loosen the hose connection of the first air cylinder approx. 2-3 turns using a 13 mm box wrench.
3. Keep the hood in the closed position. Press the up button. Check that only water and no air comes out of the hose connection. Otherwise repeat the procedure.
4. Tighten the hose connection with the hood still in the lower position.
5. Repeat the same procedure with the second cylinder.

3.5.7 Setting / adjustment of flows

This is described in the chapter ADJUSTMENT INSTRUCTIONS.

3.6 Installation and connection of auxiliary equipment and options



- Once the machine is in place and has been adjusted horizontally and vertically, the auxiliary equipment can be fitted.
- The machine can be equipped with a number of options. Check what your machine is equipped with, which depends on the model, machine type and country.

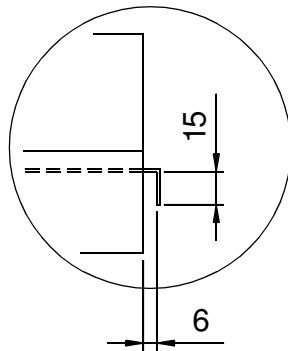
The various options normally place no specific requirement on the installation.

3.6.1 Sinks

The sinks must be hooked firmly onto the top edge of the tank.

The connection profile must look like the one shown in the drawing. The distance of 6 mm may be reduced, but must not be less than 3 mm.

Use a spirit level to check that the sinks are horizontal and adjust the height, if necessary.



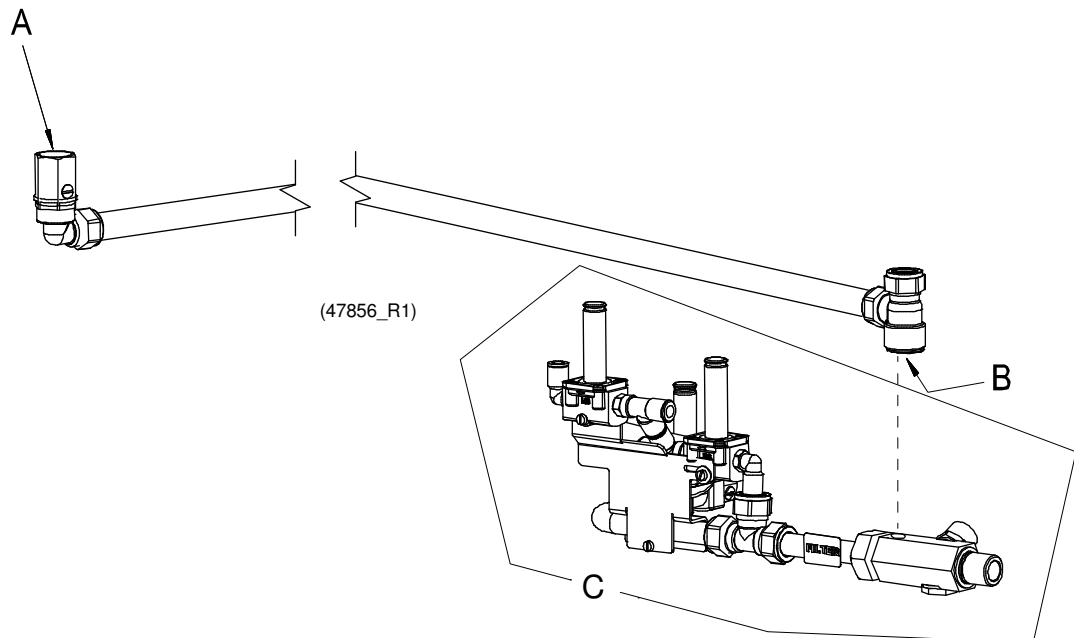
300730_R1a

Detail of sink cover

Installation instructions

3.6.2 Booster pump, shared with dishwasher connected (option)

Because the dishwasher connected is fitted with a booster pump (possible option), the WD-PRM6/7 can also use this.



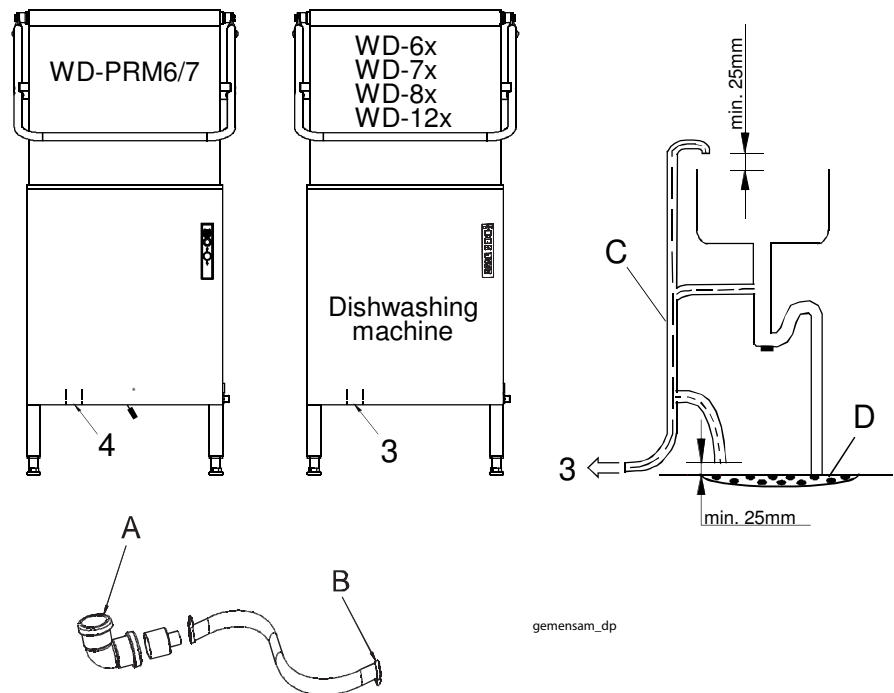
A: connect to water connection (3) on WD-PRM6/7
B: connect to the dishwasher's water connection (C)
C: water connection located in connected dishwasher

See the wiring diagram for electrical connections.

Installation instructions

3.6.3 Drain pump, shared with dishwasher connected (option)

Because the dishwasher connected is fitted with a drain pump (possible option), the WD-PRM6/7 can also use this.



- A is connected to drain (4) on WD-PRM6/7.
- B is connected to the inlet on the dishwasher's drain pump.
- The drain hose (C) consists of a coiled hose and is connected to the floor drain (D) according to one of the alternatives in the image and to the drain of the dishwasher (3).

3.7 Trial operation

Prepare the machine for trial operation with the help of OPERATING INSTRUCTIONS. The instructions describe the measures that must be taken to prepare the machine for operation.

3.7.1 Start-up schedule

This should be completed when the machine is started up and used.

Machine type:
Machine serial number:
Installation date:

Read the installation and user manuals carefully. Then check the following points:

1. Check:

- Water and drain connections
- That the machine is evenly balanced
- That strainers are in place
- The drain lever is closed

2. Filling the machine:

- N.B! The dishwasher that is connected must be started
- Press the 0/1 button
- Fill the machine with water in accordance with the manual

3. Start the machine:

- Check the pump's direction of rotation
N.B.! If the direction of rotation is wrong, the phase must be inverted on the lockable power switch

4. Run a number of baskets complete with loads and check that:

- There are no water leaks
- The hood switch functions
- The automatic hood functions (option)
- The automatic start function works (option)

5. Final check: Empty the machine and turn off the power using the power switch.

- Re-tighten all the connections on the contactors and any circuit breakers
- Set all the circuit breakers to the ON position
- Display the quick guide supplied with the machine

6. Train and inform personnel concerning:

- Pre-rinse
- Care (daily, weekly and other frequencies)
- Recommendation for annual service

3.8 Documentation

For correct use and servicing, it is essential that the documentation accompanying the machine is made available to personnel who will be using the machine. The installation and user manual, which describes handling and care among other things, should be stored near the machine.

4. Operating instructions



Read the chapters GENERAL INSTRUCTIONS and SAFETY INSTRUCTIONS carefully before starting work.



This chapter describes what must be done with the machine:

- Before pre-rinsing
- The way in which the pre-rinsing should be completed
- Following any pre-rinsing
- In connection with troubleshooting

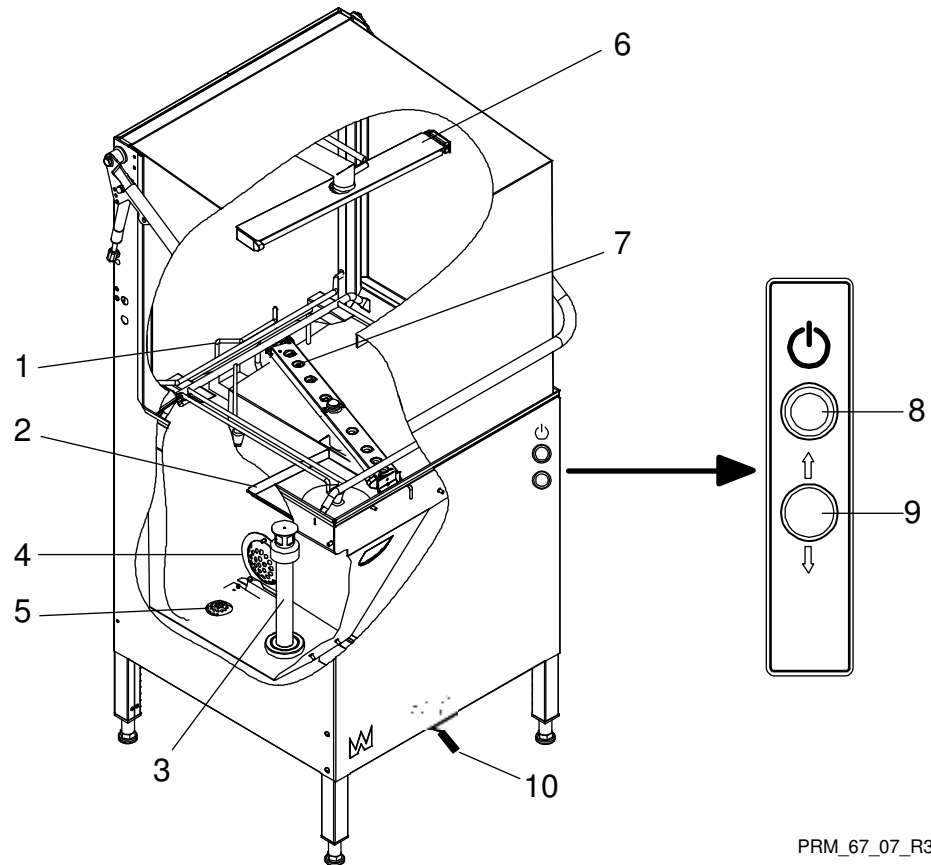
The use of the machine is dependent on how the machine is equipped.



If the machine will not be used for a longer period, the power to the machine should be turned off using the power switch, the water supply turned off and machine should be left open.

4.1 Before pre-rinsing

4.1.1 Machine design



PRM_67_07_R3

1. “Autostart” (if the machine has this option, the hood is closed automatically when a basket is loaded in the machine.) (option)
2. Tank filter
3. Level pipe
4. Pump filter
5. Bottom strainer
6. Wash arm
7. Wash nozzle
8. Button to switch the power on or off. Lights up green when the tank is filled and blue when pre-washing.
9. Pushbutton to open/close the hood. (On machines with an automatic hood lift.) (option)
10. Drain lever

In the following chapter, figures are given in brackets to clarify what needs to be done. These numbers refer to image and list above.

Operating instructions

4.1.2 Preparations before filling

Check:



- That the machine and removable parts have been cleaned. If not – clean them!
- That there is no dirt in the nozzles of the wash arms (6)
- That removable parts are correctly in place
- That the drain lever (10) is turned to the left as far as it will go
- That the power switch is in the ON position

4.1.3 Filling the machine

N.B! The dishwasher must be started. When the dishwasher is started, both the machines are filled with water at the same time.

- Press the 0/1 button (8) to switch on the power.

4.2 Pre-rinse

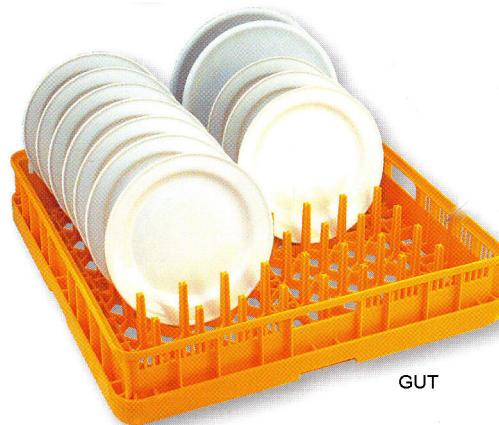


- The light in the pushbutton (8) lights up green when the machine is filled and blue when pre-washing.
- During operation the machine's tank fills automatically.
- For optimum results, it is essential to keep the filters (2) clean. Remove the filters and rinse regularly.

4.2.1 Positioning of dishware in baskets



The machine is supplied with washing baskets depending on the equipment level. The washing baskets are used according to the following:



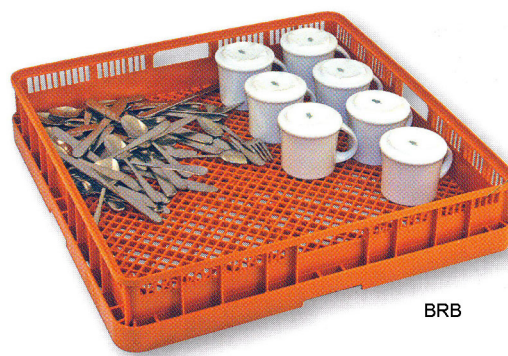
GUT

The yellow basket is used for side plates, trays, plates, etc.



BLG

The blue basket is used for glasses, cups and canteens



The brown basket is used for cutlery

4.2.2 Machines with manual hood lift

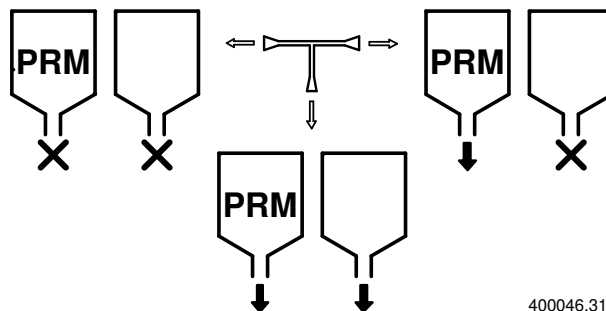
- Push in the basket and close the hood. The pre-rinse will start automatically.
- The pre-rinse will have finished after a set amount of time (the time may be adjusted by authorised personnel). Open the hood and push the basket into the dishwasher for washing and final rinsing.

4.2.3 Machines with an automatic hood lift (option)

- Push in the basket and close the hood by pressing the button (9). The pre-rinse will start.
- If the machine is fitted with autostart (1), the hood is closed automatically when a basket is loaded. The pre-rinse will start. (option)
- The pre-rinse will have finished after a set amount of time and the hood will open automatically (the time may be adjusted by authorised personnel). Push the basket into the dishwasher for washing and final rinsing.

Operating instructions

4.2.4 Changing the water



The drain lever (10) can be turned to three different positions.

Left: The machine's tanks are closed.

Right: WD-PRM6/7 tank open to drain and the dishwasher's tank closed.

Middle position (downwards): Both the machine's tanks are now open to the drain.



The water in the machine does not normally need changing but this can be done.

If you nevertheless want to change the water in WD-PRM6/7, this is what you should do:

- Turn the drain lever (10) to the right as far as it will go.
- The water is now emptied out from WD-PRM6/7.
- Take out the strainers (2) and clean these, refit them.
- Turn back the drain lever (10) as far to the left as it will go.
- WD-PRM is now refilled automatically with water via the connected dishwasher.

4.2.5 Emergency stop function

If the machine needs to be stopped when it is in operation, use the buttons on the control panel. Press the 0/1 button (8) to turn off the power. Press the 0/1 button (8) to restart the machine.

4.3 After use – Cleaning



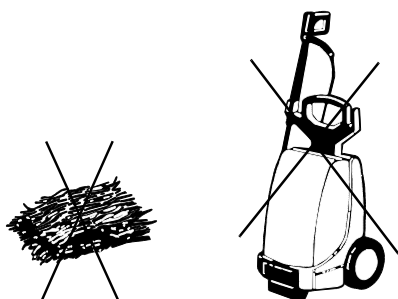
HACCP is a preventive inspection system to ensure hygiene requirements are met during the washing process and cleaning of the machine. As a result of its design, the machine meets strict hygiene requirements. Regular, thorough cleaning is also important from a hygiene perspective. A machine that is properly cleaned helps produce a good wash result, reduces the risk of dirt accumulating, increases the service life of the machine and reduces the risk of emergency shut-down.

4.3.1 Incorrect cleaning methods



N.B! An incorrect cleaning method may damage the machine. The following points must be observed:

- Do NOT use steel wool as it will cause corrosion to form on the machine.
- If detergent is used, it must not contain abrasives. Detergents containing abrasives will damage the stainless steel panels.
- The exterior of the machine must not be hosed. Water can enter the machine and damage the control panel and electrical equipment.
- Pressure washers and steam can damage the machine and must NOT be used for cleaning purposes. Never use a pressure washer to clean the floor within 1 metre of the machine. The supplier cannot be held liable for any faults caused by the use of pressure washers on the machine and any such use may invalidate the warranty. There is a risk of splashing even if the floor is hosed down.



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Steel wool and pressure washers must not be used for cleaning

4.3.2 Emptying

Machines without a drain pump

- Press the 0/1 button (8).
- Empty the tanks in WD-PRM6/7 and the connected dishwasher by turning the drain lever (10) to the middle position (downwards).

Machines with a drain pump

- Press the 0/1 button (8).
- Turn the drain lever (10) to one of the drain positions (downwards or to the right).
- See the manual for the dishwasher connected.

4.3.3 Daily cleaning

Internally

Clean the filters (2, 5). Check the wash arms' (6) nozzles (7); clean if necessary. Rinse out all of the machine's inside surfaces and clean the tank.

Externally

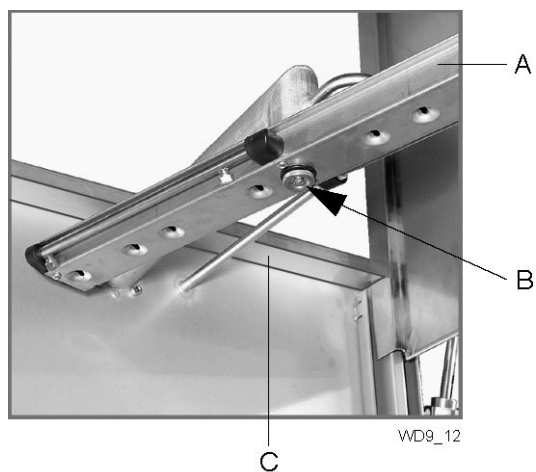
Wipe the outside of the machine with a soft, damp cloth.

- If detergent is used, it must not contain abrasives. Detergents containing abrasives will damage the stainless steel panels.
- The exterior of the machine must not be hosed. Water can enter the machine and damage the control panel and electrical equipment.

4.3.4 Cleaning each week or as required

In addition to the daily cleaning measures, clean the machine as per these instructions:

- Remove the wash arms. Loosen the lock nut (B) in the centre of the wash arm and remove the wash arm. Check and clean the nozzles if necessary. Rinse the wash arms and refit them.
- Clean the top of the splash strip (C). The strip is inside the top of the machine at the back.



*A=Upper wash arm
B=Lock nut
C=Splash strip*

Operating instructions

4.3.5 Operating problems



Check:

- Has the appliance been used according to the instructions?
- Are all the removable parts in their correct place?
- Is the main switch in the ON position?
- Are the fuses in the electrical cabinet still intact? Ask service personnel to check the fuses.

Troubleshooting

The following errors can be dealt with by the operator. If the problem persists, contact authorised service personnel.

PROBLEMS	CAUSE	ACTION
The machine will not start.	Power switch off.	Switch on the power switch.
The machine does not fill with water.	The drain lever is not in the correct position.	Turn the drain lever as far to the left as it will go.
The hood is not opened/closed properly.	Air has got into the system.	Bleed the hood lifting cylinder as per the manual.
The machine does not start pre-washing.	The hood is open.	Close the hood.
	Dishware is blocking the magnet on the hood.	Remove the dishes in question.
Noise from pump.	Low water level. Foam in the tank.	Check the level. Change the water.

When you contact service personnel, you will need to provide the following information:

- Machine type and model.
- Machine serial number and date when the machine was installed.
- A brief description of the problem.
- What happened/was being done immediately before the fault occurred?

5. Technical specifications

The manufacturer reserves the right to make changes to the technical data.

TECHNICAL DATA	
Pump motor (kW)	0.9
Booster pump (kW) *	0.6
Tank volume (litres)	45
Weight, machine in operation (kg), (WD-PRM6)	130
Weight, machine in operation (kg), (WD-PRM7)	150
Maximum temperature of the surroundings for machines in operation (°C)	35
Enclosure protection class (IP)	45

* Option

CAPACITY AND OPERATING DATA	
Total pre-rinse time (sec.)	30 / 45 / 60
Max. capacity, baskets/hour (no.) *	120
Sound pressure level, LPA (dBA) **	60 - 62
Sound power level, LWA (dBA) **	72 - 74

* With a 30 sec. pre-rinse time.

** in accordance with EN 60 335-2-58, §ZAA.2.8 with instruments that satisfy class 1.

Measurements of the sound pressure level on site are performed in three places 20 cm from the edges of the front at a height of 1.55 m using a microphone. When measuring sound power level, create an imaginary measurement area consisting of five sides at a distance of 1 m from all edges of the machine.

Technical specifications

CONNECTION, MACHINE	
Total connected load (kW)	0.9
Main fuse (A) * (400-415V 3N~ 50Hz) & (230V 3~ 50-60Hz) & (200V 3~ 50/60Hz) & (440V 3~ 60Hz) & (230V 1N~ 50Hz) & (400-415V 3~ 50Hz)	10
Main fuse (A) * (208-240V 3~ 60Hz)	4,6
Max. connection area Cu (mm²) ** (400-415V 3N~), (L1-L3, N, PE) & (440V 3~) (L1-L3, PE) & (230V 1N~) (L1, N, PE) & (208-240V 3~), (230V 3~ 50-60Hz), (200V 3~ 50/60Hz), (400-415V 3~ 50Hz), (L1-L3, PE)	2.5
Maximum short-circuit current Icu (kA)	1.5

* Other voltages on request

** 2-metre-long cable included

WATER, DRAIN AND VENTILATION CONNECTIONS	
Water quality, hardness (°dH)	2–7
Drain connection, PP pipe (ø mm)	50
Water capacity, hood lift, pressure (kPa) (WD-PRM6) *	180
Water capacity, hood lift, pressure (kPa) (WD-PRM7) *	300
Water capacity, hood lift, flow (litres/minute) *	2
Floor drain, capacity (litres/sec.)	3
Heat load room, latent / sensitive / total (kW)	0.1 / 0.2 / 0.3

* Option. At a lower pressure/flow, the machine should be fitted with a booster pump

SIZE AND WEIGHT FOR TRANSPORT	
Size (LxWxH (mm)) * (WD-PRM6)	765x710x1560
Size (LxWxH (mm)) * (WD-PRM7)	765x805x1650
Weight (kg) * (WD-PRM6)	100
Weight (kg) * (WD-PRM7)	105

* Including packaging