



South Seas Spas™



SOUTH SEAS SPAS

HYDROTHERAPY BENEFITS

FEATURES

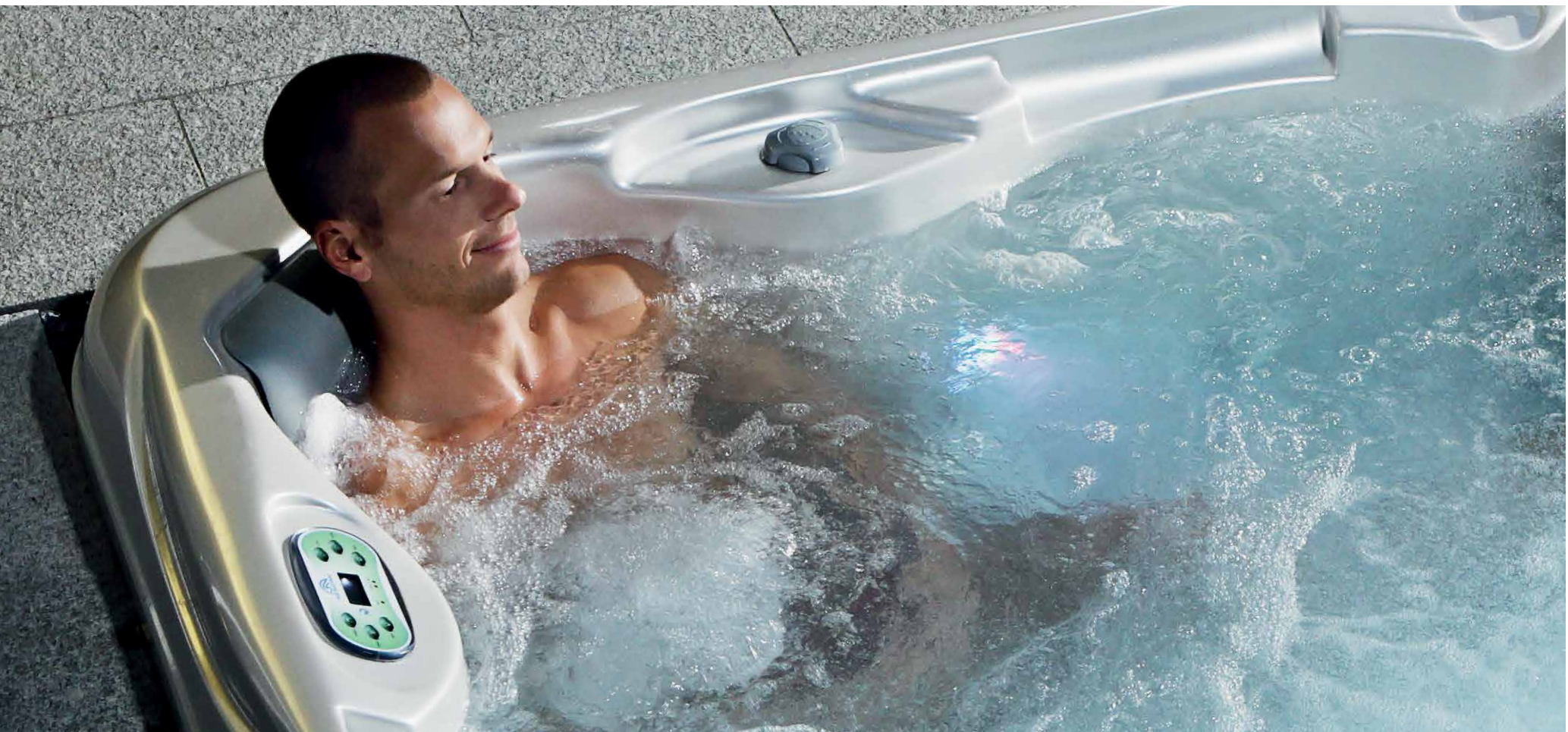
Deluxe and Standard **South Seas Spas** are as dynamic in quality as they are in efficiency. These spas have aesthetic appeal and attractive features.

Each moment that you enjoy in a South Seas Spa, can improve your quality of life with hydrotherapy. This age-old form of healing and stress relief is based on three simple principles: heat,

buoyancy and water movement (hydro-massage). **Hydrotherapy** is an unparalleled method of relieving stress and stress-related conditions, such as high blood pressure, headaches and chronic pain. It benefits every part of the body, including skeletal, respiratory, circulatory, neuromuscular and the digestive systems.

Choose from many **optional features**

to enhance your spa such as a pillowfall, stereo and water purification systems like the Advanced Oxidation Process (AOP™) or the FROG® @ease™ with SmartChlor™ technology.



WATER PURIFICATION



The Diamond AOP™ process combines the Nature2® option, Microfiltration, high efficiency Circulation Pump, and the AquaNova™ UVC & Ozone Spa Sanitizer, to create a highly advanced oxidation process (AOP) for water purification.

ENHANCED WATER PURIFICATION WITH THE FROG® @EASE™ IN-LINE SYSTEM

This patented in-line system is a breakthrough in water care that combines Fresh Mineral Water™ with SmartChlor™ Technology to provide self-regulating, cleaner, clearer and softer spa water that's far easier to take care of.



FEATURES

- Warranty:
 - Lifetime Structure
 - 3-Year Surface
 - 3-Year Parts, Labor, Plumbing and Electrical
 - 1-Year Cabinet
- 4 in. Maximum Tapered ASTM Cover
- ArcticPac Insulation with ABS Bottom
- Heater: 1.4 kW @ 120 V for North America (60 Hz) (617C, 519P, 521L Only), 5.5 kW @ 240 V for North America (60 Hz), 2.0 kW @ 240 V for Export (50 Hz)
- Maintenance Free Grandwood Cabinet
- Stainless Steel Jets
- 50 sq. ft. Filter
- 12 V Spa Light (Not Available on Deluxe Models)
- GFCI Cord: 15 ft 120 V / 240 V, 20 A (617C, 519P, 521L Only)
- Deluxe Model includes Pillowfall LED & DynaStar LED

OPTIONAL FEATURES

- Stereo System: (Not Available on 617C, 627C, 627M, 519P, 521L, 532L, 533DL)
 - 1) Bluetooth® Music Experience
 - Bluetooth Receiver, AM/FM, USB, Auxiliary Input, (4) Speakers, Subwoofer
 - 2) Auxiliary Input & Bluetooth Media Locker
 - Bluetooth Receiver, 3.5 mm Input for MP3 devices, (4) Speakers, Subwoofer
- LED Lighting:
 - 1) DynaStar LED: (1) 3.5 in., (3) 2 in. LED Lights, Lighted Pillowfall (Option Sold Separately)
 - 2) Top Rail Lighting (DynaStar Required - Not Available on 617C, 627C, 627M, 519P, 726D, 743D)
 - 3) Multicolor 10 LED (Standard Model Only)
- Pump/Heater Valves
- Pillowfall (N/A 519P)
- Water Purification:
 - 1) Diamond AOP™
 - 2) Ozonator
 - 3) FROG® @ease™ with SmartChlor™++
- Full Foam Energy Efficient Package*
- Extended Warranty: 5-Year Parts, Labor, Plumbing and Electrical

++Where Allowed by Law *Required for Spas in the States of CA & CT

The warranty printed in the booklet is for USA only. Please contact your local dealer for relevant warranty document in your region.

DELUXE CLASS

The most discriminating buyers choose South Seas Spas because of the aesthetic appeal and attractive features not found in other spas. Our Deluxe spas offer several features- the pillowfall, neck and shoulder jet massager and LED lighting. By choosing other options such as a stereo system or rail lighting, you can make this spa your own private getaway.

DELUXE CLASS Features



Neck Jets



Pillowfall



DynaStar LED Lighting



Grandwood Cabinets



627 C



627 M



532 L



533 DL



743 D

3 Seats

27 Jets

72 in. x 72 in. x 32 in.

183 cm x 183 cm x 81 cm

4.8 BHP (2.0 HP continuous)
2-Spd

5 Seats

27 Jets

78 in. D x 36 in.

198 cm D x 91 cm

4.8 BHP (2.0 HP continuous)
2-Spd

3 Seats

32 Jets

84 in. x 60 in. x 32 in.

213 cm x 152 cm x 81 cm

4.8 BHP (2.0 HP continuous)
2-Spd

3 Seats

33 Jets

82 in. x 65 in. x 31 in.

208 cm x 165 cm x 79 cm

4.8 BHP (2.0 HP continuous)
2-Spd

5 Seats

43 Jets

84 in. x 68 in. x 36 in.

213 cm x 173 cm x 91 cm

4.8 BHP (2.0 HP continuous)
2-Spd
5.0 BHP (3.0 HP continuous)
1-Spd

350 lbs | 159 kg

200 gal | 757 L

502 lbs | 228 kg

275 gal | 1041 L

460 lbs | 209 kg

250 gal | 946 L

510 lbs | 231 kg

215 gal | 814 L

502 lbs | 228 kg

315 gal | 1192 L

BHP (Brake Horsepower) is a maximum value measured by the motor manufacturer with no load applied. Dry weight is shipping weight, including package and wooden runners. Dimensions, capacities and weights are approximate. Specifications are subject to change without notice. Spa images have been digitally rendered and may or may not show optional features.



748 B / L

7 / 6 Seats
48 Jets

84 in. x 84 in. x 36 in.

213 cm x 213 cm x 91 cm

4.8 BHP (2.0 HP continuous)
2-Spd

5.0 BHP (3.0 HP continuous)
1-Spd

726 lbs | 329 kg
360 gal | 1363 L

850 B / L

7 / 6 Seats
50 Jets

91 in. x 91 in. x 36 in.

231 cm x 231 cm x 91 cm

4.8 BHP (2.0 HP continuous)
2-Spd

5.0 BHP (3.0 HP continuous)
1-Spd

803 lbs | 364 kg
450 gal | 1703 L

853 DL

5 Seats
53 Jets

91 in. x 91 in. x 36 in.

231 cm x 231 cm x 91 cm

4.8 BHP (2.0 HP continuous)
2-Spd

5.0 BHP (3.0 HP continuous)
1-Spd

803 lbs | 364 kg
450 gal | 1703 L

860 B / L

7 / 6 Seats
60 Jets

91 in. x 91 in. x 36 in.

231 cm x 231 cm x 91 cm

4.8 BHP (2.0 HP continuous)
2-Spd

5.0 BHP (3.0 HP continuous)
1-Spd

3.0 BHP (1.5 HP continuous)
1-Spd

803 lbs | 364 kg
450 gal | 1703 L

965 L

8 Seats
65 Jets

108 in. x 91 in. x 36 in.

274 cm x 231 cm x 91 cm

4.8 BHP (2.0 HP continuous)
2-Spd

5.0 BHP (3.0 HP continuous)
1-Spd

3.0 BHP (1.5 HP continuous)
1-Spd

967 lbs | 439 kg
550 gal | 2082 L

BHP: Brake Horsepower | HP: Horsepower |

| *Required for Spas in the States of CA & CT | **Upgrade Colors | +965L Deluxe Available Color | ++Where Allowed By Law

STANDARD CLASS

Whether you choose a Standard or Deluxe South Seas model, both are as committed to quality as they are to efficiency. Even the most basic package will let your stress melt away as you are massaged with warm water powered by stainless steel jets inside

maintenance-free cabinetry. You can add a stereo system and mood soothing lights for a custom-made vacation spot in your own backyard retreat.



617 C

3 Seats
17 Jets

72 in. x 72 in. x 32 in.

183 cm x 183 cm x 81 cm

3.0 BHP (1.5 HP continuous)
2-Spd 120 V

350 lbs	159 kg
200 gal	757 L



519 P

4 Seats
19 Jets

78 in. x 60 in. x 30 in.

198 cm x 152 cm x 76 cm

3.0 BHP (1.5 HP continuous)
2-Spd 120 V

400 lbs	181 kg
200 gal	757 L



521 L

3 Seats
21 Jets

84 in. x 60 in. x 32 in.

213 cm x 152 cm x 81 cm

3.0 BHP (1.5 HP continuous)
2-Spd 120 V

460 lbs	209 kg
250 gal	946 L



726 D

5 Seats
26 Jets

84 in. x 68 in. x 36 in.

213 cm x 173 cm x 91 cm

4.8 BHP (2.0 HP continuous)
2-Spd

502 lbs	228 kg
315 gal	1192 L

STANDARD CLASS

Features



Stainless Steel Jets



Ergonomic Design



Grandwood Cabinets



12 V Spa Light



729 B

7 Seats

29 Jets

84 in. x 84 in. x 36 in.

213 cm x 213 cm x 91 cm

4.8 BHP (2.0 HP continuous)

2-Spd

726 lbs | 329 kg

360 gal | 1363 L



729 L

6 Seats

29 Jets

84 in. x 84 in. x 36 in.

213 cm x 213 cm x 91 cm

4.8 BHP (2.0 HP continuous)

2-Spd

726 lbs | 329 kg

360 gal | 1363 L



834 B

7 Seats

34 Jets

91 in. x 91 in. x 36 in.

231 cm x 231 cm x 91 cm

4.8 BHP (2.0 HP continuous)

2-Spd

803 lbs | 364 kg

450 gal | 1703 L



834 L

6 Seats

34 Jets

91 in. x 91 in. x 36 in.

231 cm x 231 cm x 91 cm

4.8 BHP (2.0 HP continuous)

2-Spd

803 lbs | 364 kg

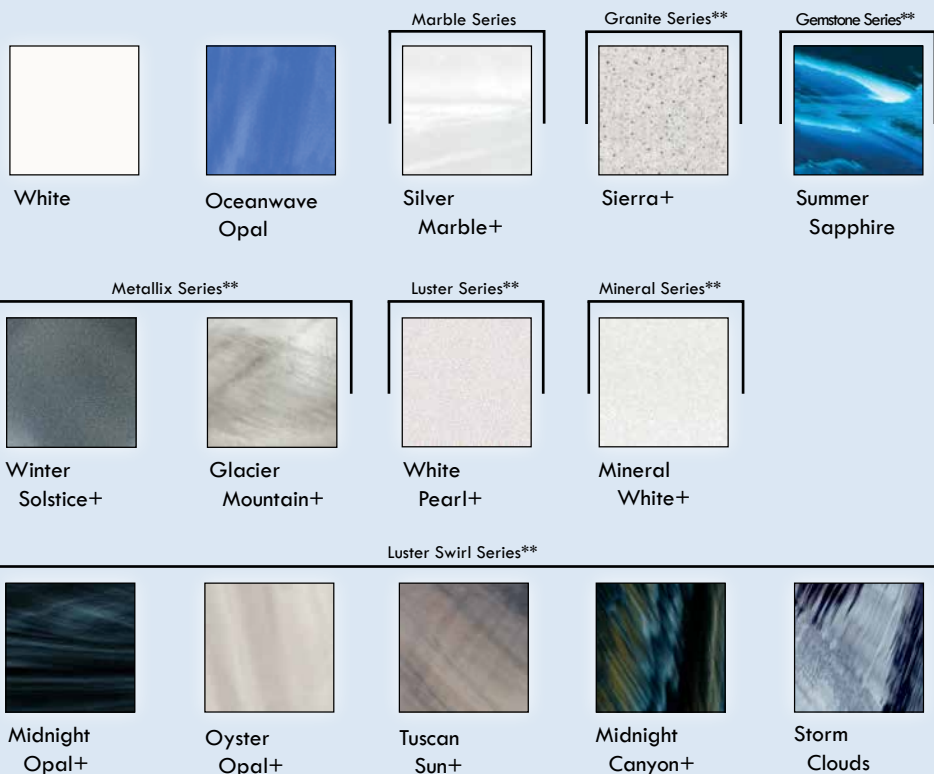
450 gal | 1703 L

BHP: Brake Horsepower | HP: Horsepower |

| *Required for Spas in the States of CA & CT | **Upgrade Colors | +965L Deluxe Available Color | ++Where Allowed By Law

ACRYLIC SHELLS

South Seas Spas proudly offers cast acrylic shells with an extra level of protection against mold and mildew by using technology that inhibits the growth of bacteria that causes odors or stains between cleaning.



**Upgrade Colors | +965L Deluxe Available Color

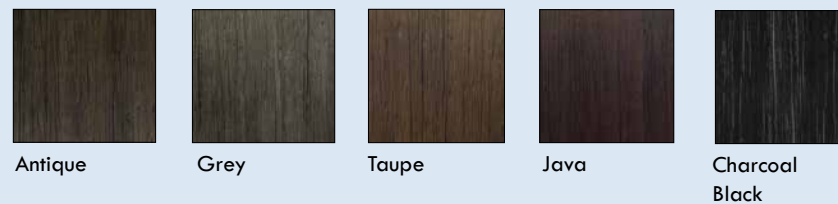


Built in the USA for the World:
Artesian Spas are sold in over 68 countries.

GRANDWOOD CABINETRY

From the realistic wood-like texture to the matte finish, it's no wonder these cabinets are called Grandwood.

They feature a tight grain pattern along with subtly varying shades of color. This subtle variance creates a more realistic look and feel of natural wood.



STEPS



ROCK CABINETRY

Beautiful, long-lasting rock cabinetry adds years of maintenance-free life to your spa. Rock cabinets share all the same characteristics as Grandwood cabinets. They are durable and easy to clean. Matching steps are also available. (Not available on the 519P, 617C and 627C, 627M)

