

Woodbandsaw

HBS 613 S

Precision saws with great cutting performance for the professional



Article number ▼

5150613

Brand ▼

Holzkraft

Availability ▼

No stock available

Information:

Next availability

Expected on calendar week 41/2026

Catalog directory ▼

Woodworking machinery » Bandsaws »

HBS S

Purchase ▼

Minimum 1 pc(s).



Delivery content ▼

- Mitre gauge
- Saw band
- Push stick

Shipping informations ▼

Packaging Metrics		Weights		Delivery		Other	
Length	1,030 mm	Gross	365 kg	Delivery	Carrier	DualUse	✗
Width	730 mm	Net	337 kg	Content	1 pc(s).	SCIP	n/a
Height	2,218 mm					SVHC	No

Root data ▼

Country of origin	EAN	Customs Tariff Number	Quantity unit
 China	4036351286530	84659110	pc(s).

Description ▼

- Heavy design with high weight for maximum smoothness
- Particularly quiet and precise running thanks to the torsion-resistant machine housing
- Precisely adjustable aluminum rip fence
- cast Flywheels with rubber coating and chip scraper brush
- Large cast iron saw table, swiveling from 0° to +45° with polished and polished surface
- Precise cutting height adjustment using a rack with a millimeter scale
- Two extraction nozzles
- Automatic release of the saw band brake for adjusting the saw band
- Aluminum fence for cutting thin workpieces; easily repositionable by 90°
- Machine supplied without 400V plug

Manufacturer

Stürmer Maschinen GmbH

Dr.-Robert-Pfleger-Str. 26, 96103 Hallstadt, Germany

info@stuermer-maschinen.de

Media informations ▼





Angle stop

- Supplied as standard
- Steplessly adjustable from -60° to $+60^{\circ}$



Rip fence

- Precisely adjustable
- With quick clamping and easy-to-read millimetre scale
- Aluminum fence for cutting thin workpieces; easily repositionable by 90°



Cutting height adjustment

- Quickly via handwheel and toothed rack
- Precise display of cutting height by millimetre scale



Quick clamping system

- Eccentric quick tensioning lever
- No change of the set band tension



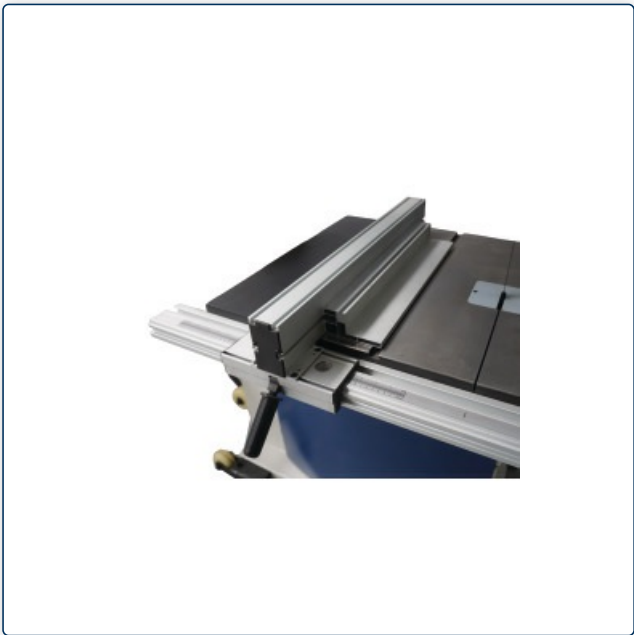
Cutting height adjustment

- Quickly via handwheel and toothed rack
- Precise display of cutting height by millimetre scale



Flywheels

- Flywheels made of grey cast iron with special coating on the running surfaces



Fence for thin workpieces

- Aluminum fence for cutting thin workpieces; easily repositionable by 90°

Technical data ▼

Dimensions and weights			
Length (product) approx.		1250 mm	Width/depth (product) approx. 1015 mm
Height (product) approx.		2150 mm	Net weight approx. 337 kg
Extraction port			
Extraction port diameter		2 x 120 mm	

Work top(s)				
Work table length		700 mm	Work table width	610 mm
Work table height		920 mm	Work table extension length	200 mm
Work table extension width		610 mm	Work table pivot	0 – 45 °
Work table pivot explanation		For safety reasons, a holding device / stop must be fitted from 20° to prevent the wood from slipping!		
Electrical Data				
Supply voltage		400 V	Mains frequency	50 Hz
Delivery power		4,0 kW		
Cutting ranges				
Max. cutting height 90°		430 mm	Max. cutting height 45°	258 mm
Max. cutting width with stop		495 mm	Max. cutting width with stop thin workpieces	440 / 385 mm
Max. cutting width without stop		600 mm		
Saw band				
Saw band speed(s)		1560 m/min	Flywheel diameter	610 mm
Saw band length		4590 mm	Saw band length min.	4580 mm
Saw band length max.		4600 mm	Saw band width	25 mm
Saw band width max.		38 mm	Saw band thickness	0.6 mm
Saw band guide		High quality, fixed saw blade guide		

Accessories ▼



Saw band 4590 x 10 x 0.6 mm 4 TPI

Article number ▼
5169210

Availability ▼
In stock
Immediate delivery

Purchase ▼
Minimum 1 pc(s).

Price informations ▼



Saw band 4590 x 16 x 0.6 mm 3 TPI

Article number ▼
5169216

Availability ▼
In stock
Immediate delivery

Purchase ▼
Minimum 1 pc(s).

Price informations ▼



Saw band 4590 x 20 x 0.7 mm 3 TPI

Article number ▼
5169220

Availability ▼
In stock
Immediate delivery

Purchase ▼
Minimum 1 pc(s).

Price informations ▼





Saw band

4590 x 30 x 0.7 mm 3 TPI



Article number ▼
5169230

Availability ▼
In stock
Immediate delivery

Purchase ▼
Minimum 1 pc(s).

Price informations ▼



Lifting and moving device



Article number ▼
5150799

Availability ▼
In stock
Immediate delivery

Purchase ▼
Minimum 1 pc(s).

Price informations ▼



Saw band

4598 x 38 x 1.0 mm T 22 mm



Article number ▼
5169235

Availability ▼
No stock available
Information:
Next availability
Unknown

Purchase ▼
Minimum 1 pc(s).

Price informations ▼

Prices on this data sheet are recommended retail prices, subject to change, in €, plus VAT at the statutory rate, plus packaging, shipping, transport, unloading, assembly and, if applicable, instruction costs. Sales prices of the dealers can deviate. No liability is accepted for printing errors, mistakes or incorrect presentation. Technical and optical changes are reserved. Illustration partly with optional accessories.