

AXMINSTER

PROfessional

AP460DS Drum Sander



CE
UK
CA



The packaging is suitable for recycling.
Please dispose of it in a responsible manner.



EU Countries Only
Do not dispose of electric tools together with
household waste material. By law they must be
collected and recycled separately.



Fully read manual and safety
instructions before use.
Save this manual for future
reference.



Eye protection
should be worn



Ear protection
should be worn



Dust mask
should be worn



Hazard

The symbols above advise the correct safety procedures when using this machine.

Original Instructions

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1. Introduction

Please carefully read the operation manual before you start working with the machine.

It will inform you about correct start-up procedure, the correct use as well as the safe and efficient operation and maintenance of the machine.

The operation manual is part of the machine. It always has to be kept with the machine. Moreover the local accident prevention rules and general safety regulations for the use of the machine are applicable. Pictures in this operation manual are there to give you more understanding and can deviate from the real job.

1.1 Copyright

The contents of this manual are protected by copyright. There application is allowed within the frame of the use of the machine. All other use which deviates from this is not allowed without written consent of the manufacturer.

1.1 Limitation of liability

All indications and instructions in this manual were composed with regard of the valid standards and regulations, the level of technique as well as our many years of experience.

In the following cases the manufacturer is not liable for

- No observation of manual.
- No correct use.
- Use of unqualified staff.
- Self-made changes.
- Technical modifications.
- Use of unpermitted spare parts.

The factual delivery can, in case of special models, deviate from the pictures and descriptions if additional orders are being placed. The obligations agreed upon in the contract, the general terms and conditions as well as the terms and conditions of the manufacturer and the legal regulations valid on the moment of conclusion of the contract are applicable.

2.Safety

This chapter shows all important safety packages for the protection of persons as well as for the safe and sound operation. All other safety instructions regarding certain tasks have been mentioned in the separate chapters.

2.1 General power tool safety warnings



WARNING Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

Save all warnings and instructions for future reference.

1) Work area safety

- a) **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- b) **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- c) **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

2) Electrical safety

- a) **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- b) **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- c) **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- d) **Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.** Damaged or entangled cords increase the risk of electric shock.
- e) **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.
- f) **If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.** Use of an RCD reduces the risk of electric shock. NOTE The term "residual current device (RCD)" can be replaced by the term "ground fault circuit interrupter (GFCI)" or "earth leakage circuit breaker (ELCB)".

3) Personal safety

- a) **Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.** A moment of inattention while operating power tools may result in serious personal injury.
- b) **Use personal protective equipment. Always wear eye protection.** Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.
- c) **Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.** Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- d) **Remove any adjusting key or wrench before turning the power tool on.** A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- e) **Do not overreach. Keep proper footing and balance at all times.** This enables better control of the power tool in unexpected situations.
- f) **Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.** Loose clothes, jewellery or long hair can be caught in moving parts.
- g) **If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.** Use of dust collection can reduce dust-related hazards.
- h) **Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.** A careless action can cause severe injury within a fraction of a second.

4) Power tool use and care

- a) **Do not force the power tool. Use the correct power tool for your application.** The correct power tool will do the job better and safer at the rate for which it was designed.
- b) **Do not use the power tool if the switch does not turn it on and off.** Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- c) **Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.** Such preventive safety measures reduce the risk of starting the power tool accidentally.
- d) **Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.** Power tools are dangerous in the hands of untrained users.
- e) **Maintain power tools and accessories. Check for misalignment or binding of moving parts,**

breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. *Many accidents are caused by poorly maintained power tools.*

f) **Keep cutting tools sharp and clean.** *Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.*

g) **Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.** *Use of the power tool for operations different from those intended could result in a hazardous situation.*

h) **Keep handles and grasping surfaces dry, clean and free from oil and grease.** *Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.*

5) Service

a) **Have your power tool serviced by a qualified repair person using only identical replacement parts.** *This will ensure that the safety of the power tool is maintained.*

2.2 Explanation of symbols

Safety instructions

Safety instructions are indicated in this manual by symbols. The safety symbols have been introduced by safety words, which have to explain the gravity of the danger.

	Refer to instruction manual
	Disconnect mains plug from electric outlet
	Wear eye protection
	Wear ear protection
	Wear protective gloves
	Wear safety footwear
	Wear protective clothing
	Warning: Crushing of hands
	Warning: electricity

DANGER!

This combination of symbol and word indicates an immediate dangerous situation, which might cause death or serious injury if it will not be prevented.

WARNING

Danger in case of wrong use!

A wrong use of the machine can cause dangerous situations:

- The machine has only to be used for the work mentioned in the technical data.
- Never by-pass the safety devices or put them out of order.
- The machine has to be operated in a perfect condition.

This **CAREFUL!** combination of symbol and word indicates an immediate dangerous situation, which might cause little or light injury, if it will not be prevented.

For constructive and technical changes on the machine, the manufacturer does not accept any liability claims of any kind whatsoever, due to damage caused by wrong use are excluded.

INDICATION!

This combination of symbol and word indicates an immediate dangerous situation, which



INFORMATION AND ADVICES

might cause damage to material or environment, if it will not be prevented.

Information and advices

2.3 Correct use

The machine has exclusively been developed for grinding and notching the metal pipe ends.

For a correct use, it is necessary to observe all instructions in this operation manual. All other use deviating from this manual, or other kind of use, is considered as wrong.

2.4 Responsibility of user.

The owner is that person, who uses the machine himself for economical purposes or leaves it to third parties to use it, and remains responsible for the protection of the user, staff or third parties during operation.

This symbol gives information and advices for a more efficient and sound operation.

In order to prevent the risk of personal or material damage, you are obliged to observe the safety instructions as laid down in this manual.

Obligations owner.

The owner will be responsible to observe the legal stipulations for the safeguarding of persons at work. Therefore safety instructions in this manual as well as the accident prevention-, safety-, environmental stipulations have to be observed. The following is very important:

- The owner has to inform himself about valid labour protection regulations. In dangerous situations he has to make a judgement, which might result from the special labour circumstances at the working place of the machine. He will have to turn these into instructions for the operation of the machine.

- The owner has to check, during the whole working time with the machine, whether the instructions laid down by him come up to the actual state of affairs in control engineering, and, eventually to adjust them.
- The owner has to lay down clearly all authorizations regarding installations, operation, trouble-shooting and maintenance and cleaning.
- The owner has to see to it, that all persons who work with the machine, have read this manual and have understood it. Moreover he will have to instruct his staff at regular intervals and to inform them about the risks.
- The owner will have to put the necessary protective equipment at the disposal of the staff and he will have to make carrying of the needed protective equipment obligatory.

Furthermore the owner will always be responsible for a perfect condition of the machine. Therefore the following applies:

- The owner will have to take care of it, that the maintenance intervals described in this manual will be observed.
- ditto a regular check up of a correct functioning and completeness of all safety devices.

2.5 Qualification of staff

The various tasks described here, demand different qualifications of persons, who are being charged with the job.

Electrician

The electrician is by virtue of his professional training, experience as well as knowledge of actual standards and stipulations capable of carrying out work on electrical installations and to recognize possible dangerous situations and to prevent them.

Qualified staff:

The qualified staff is by virtue of their professional training, knowledge, experience as well as knowledge of standards and stipulations capable of carrying out work and to recognize possible dangerous situations and to prevent them.

Producer

Certain tasks may only be done by qualified staff of producer. Other staff is not authorized to carry out these tasks.

Operator:

The operator has received the necessary instructions from the owner with regard to certain tasks charged to him as well as the eventual risks. Tasks which deviate from the normal operation, the operator may only carry out if such is mentioned in the manual and if he explicitly has been charged with it.

Danger in case of insufficient qualified staff!

Insufficient qualified staff cannot estimate the risks during working with the machine and might expose themselves or others to danger with death or serious injury as a consequence.

- All tasks may only be done by qualified staff.
- Insufficient qualified staff should be kept at a distance.

For all work, only persons are allowed, from whom you may expect, that they are capable of carrying out these tasks correctly. Persons, whose reaction power has been influenced by drugs, alcohol or medicines, are not allowed to get near to the machine.

In this manual, the following indicated qualifications of staff are mentioned for various tasks;

2.6 Personal Protective equipment

The personal protective equipment is meant to protect persons against dangers resulting from work and which may jeopardize their health and safety. His staff is obliged to wear protective equipment during working with the machine.

2.7 Safety indications on the machine.

On the machine several safety indications can be found (ill 1) which need to be observed.



Safety indications:

1. Warning against dangerous electrical tension
2. Careful: risk of jamming
3. Warning against covering
4. Safety instructions

Damaged or missing safety symbols on the machine can result in wrong actions with persons and cause damage to people and material. The safety symbols put on the machine may not be removed. Damaged safety symbols need to be renewed immediately.

As of the moment, on which the symbols cannot be recognized or understood anymore, the machine should be taken out of production till the symbols have been renewed.

Technical data	
Motor kW (230V/50Hz) 1P	1.5
Motor kW (400V/50Hz) 3P	1.5
Belt speed(rpm)	2800
Roller belt(mm)	2100x75
Conveyor belt(mm)	1120x450
Bed dimension(mm)	460x465
Dusting mouth(mm)	φ 62
Feed velocity(m/min)	0~4
Max workpiece height (mm)	100
Mini workpiece height (mm)	5
Max workpiece height (mm)	460
Two max workpiece widths(mm)	920
Max draft(mm)	0.5
Roller size(mm)	φ 100x465
Feed motor W(110V)	60
Dimensions LxWxH(mm)	880x540x1230
Wright(KG)	134

3. Technical data:

NOISE DECLARATION

The sound power level: 98 dB(A); The sound pressure level: 87 dB(A).

Uncertainty K: 3dB

The Noise was measured according to EN 62841-1:2015.

The figures quoted are emission levels and are not necessarily safe working levels. Whilst there is a correlation between the emission and exposure levels, this cannot be used reliably to determine whether or not further precautions are required. Factors that influence the actual level of exposure of the workforce include characteristics of the work room, the other sources of noise, etc, i.e. the number of machines and other adjacent processes. Also the permissible exposure level can vary from country to country, this information, however, will enable the user of the machine to make a better evaluation of the hazard and risk.

4. Transport, packing and storage

4.1 Delivery and transport Delivery

The machine has to be checked after delivery for any transport damage. In case the machine has some clear damage, this should be reported to the transporter or the dealer.

Transport

WARNING!

Danger as a consequence of falling cargo!

If during transport or during elevating the weight of the machine or the maximum bearing capacity is not being observed, the machine might tip over or fall down. During transport and elevating the weight of the machine and also the maximum bearing capacity should be observed. Protect the machine against humidity. The combined universal attachment and belt grinder may only be transport in a standing position and with disconnected engine.

Transport with a fork lift truck:

The machine must be mounted on a pallet in order to carry it with a fork lift truck.

Transport with a crane:

The machine has a special transport eye. For the transport and assembling always use a crane and put the elevating devices always in the transport eye.

4.2 packing

All used packing material and packing auxiliaries of the machine can be recycled and have to be given to the recycling channel.

Packing elements made of card board need to be made small and given to the collection channel for old paper.

The foils are made of polyethylene (PE) and the filling material of polystyrol (PS). These materials need to be given to a collection point or to the local garbage company.

4.3 Storage

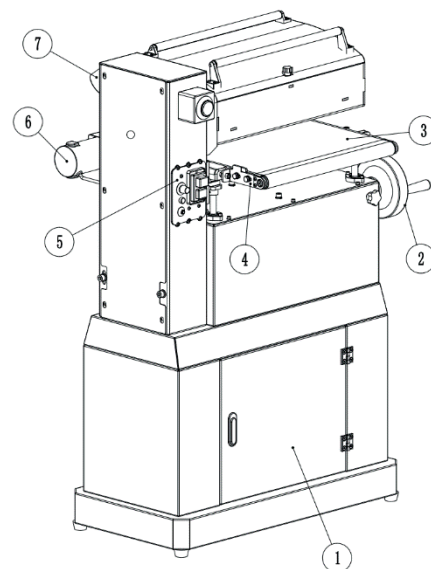
The machine has to be cleaned thoroughly, before you store it in a dry, clean and frost-free environment.

5. Description of machine

Pictures in this manual are there to give you

the necessary understanding and may deviate from the reality.

- ① Pedestal
- ② Lift the handwheel
- ③ Transmission parts
- ④ Abrasive belt adjustment
- ⑤ Disc parts
- ⑥ Conveyor motor
- ⑦ Dusting mouth



6. Mounting and start-up

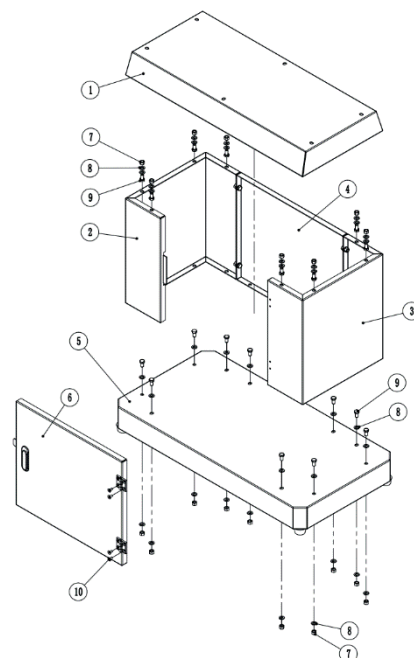
Install the base

Step 1: Put the ① in the plane

Step 2: Put ②③④ use ⑦⑧⑨ install in ①

Step 3: Use ⑦⑧⑨ Install ⑤

Step 4: Use ⑩ Install ⑥

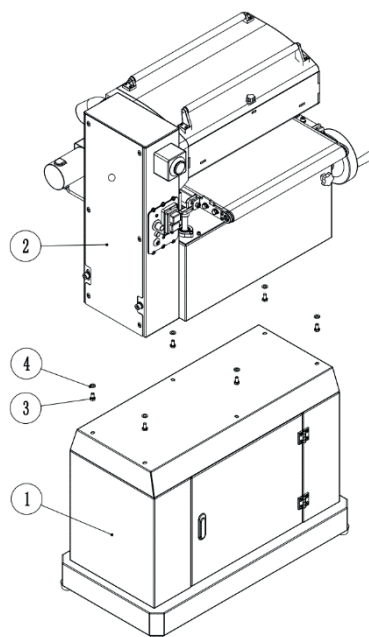


Installation of the overall

Step 1: Put the ① in the plane

Step 2: Put ② use ③④ install in ①

Step 3: Install the dust collecting bag on the dust removal mouth



6.1 mounting

Before you erect the machine, you have to check the bearing capacity of the floor. The place where the machine will be placed has to be able to carry the weight of the machine and the materials to be grinded.

In order to get a good working capacity of the machine as well as to reach a long working life, the place of working should come up to the following demands:

- The machine may only be placed and operated in a dry, ventilated space.
- Do not place the machine in the neighbourhood of dust- and chips producing machines.
- The place of erection should be free of vibrations, so away from presses, planers etc.
- The floor has to be suitable for the work. Pay attention to bearing capacity and levelness of the floor
- Protruding parts, like f.i. stop plate, grips, etc need to be made safe in such away that people are not jeopardized.
- There should be enough place for operation staff and transport of material.
- Think also of the accessibility for adjustment and maintenance work.
- Take care of sufficient light (minimal 300 Lux)
- make sure the machine must be fixed to the support table or floor when operating.
- Test the machine after making sure the safety condition is good.

6.2 Set up

The four mounting points of the machine should be marked and bore holes should be made for anchorages. The machine should be mounted with steel bolts to the support table or floor.

WARNING:

After the erection take away the lubrication of the white metal parts, which has been put there for reasons of protection.

- Use for this the usual solvents
- No water, no nitro solvents etc.!

6.3 Checking

After connecting the plug to the power source, you have to check the running direction of the belt and disc.

6.4 Operating instruction

Step 1: Loosen the locking screw ①

Step 2: Turn handwheel ② to

appropriate height

Step 3: lock screw ①

Step 4: Press the start button ③ to

start the machine

Step 5: Turn speed control knob ④

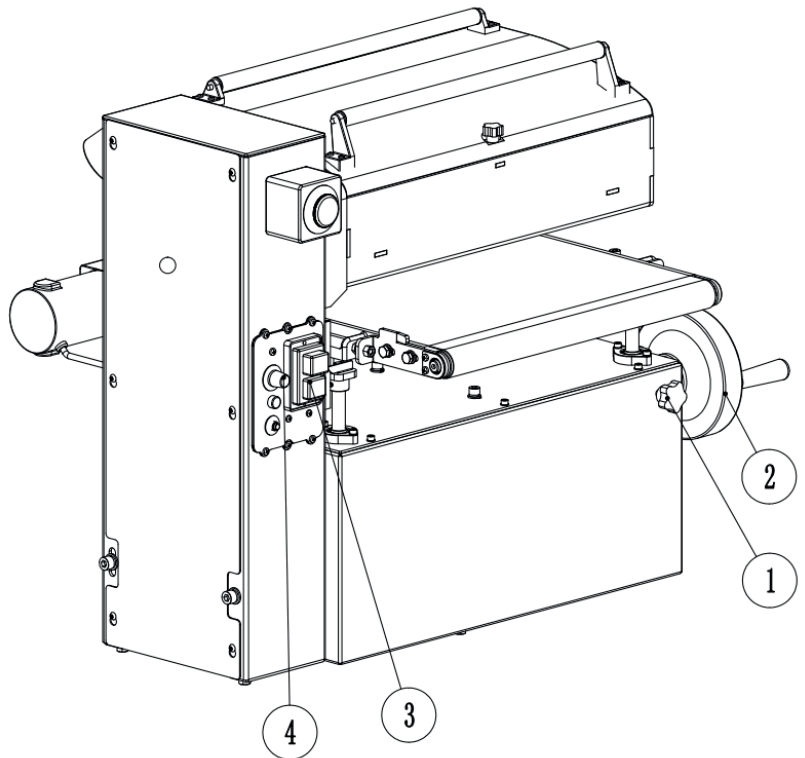
to adjust proper speed

Step 6 : Place the workpiece on the

conveyor belt and start grinding

Step 7: Turn off the machine and

cut off the power



7. Maintenance and repair

Information and advices

In order to keep the machine always in an excellent condition, you will have to carry out maintenance on a regular basis.

WARNING!

Danger in case of unqualified persons!

Insufficient qualified persons cannot estimate the risks during repair work and might expose themselves and others to serious or lethal injury.

All maintenance work may only be done by qualified persons.

DANGER!

Life at risk by voltage!

Making contact with electrical parts, is dangerous.

- Before starting with cleaning work, always unplug the machine.
- Connections and repair work on electrical equipment may only be done by qualified personal.
- Check after maintenance and repair work if all covering plates and safety devices have been put back correctly and that no tool has been left inside.
- Damaged safety devices and machine parts have to be changed or repaired by a certified work shop.

7.1 Cleaning and lubrication of machine.

ATTENTION!

- Before starting with cleaning or lubricating, always switch off the machine and pull out the plug.
- Never use solvents to clean artificial parts or painted surfaces. The surfaces might dissolve or loosen up and cause a lot of damage.

Clean the pipe notcher and belt grinder regularly.

Empty the chip container regularly and check if the inside of the grinder should be cleaned.

"fake off dust with a broomstick or piece of cloth of all open machine parts.

All painted surfaces should be cleaned with a wet piece of cloth.

Clear metallic working surfaces have to be treated with a rust inhibitor spray.

Lubricate all bearings once a month.

7.2 Changing of the grinding belt and adjustment of the belt running.

ATTENTION!

Use only belts with the dimension 1120 mm x 450 mm.

Check before installation for your own safety the dimensions of the belt and check it for evt. Structural faults. Always select that belt which suits to the material to be grinded.

Choose grinding belts with a weld where the opposite ends are glued together. Grinding belts with the ends glued together on top, can break when changing the belt direction.

Conveyor belt replacement

Step 1: Loosen bolt ① on both sides

Step 2: Adjust both side bolts ②

Step 3: Remove hexagon socket screw ③

Step 4: Remove pad ④

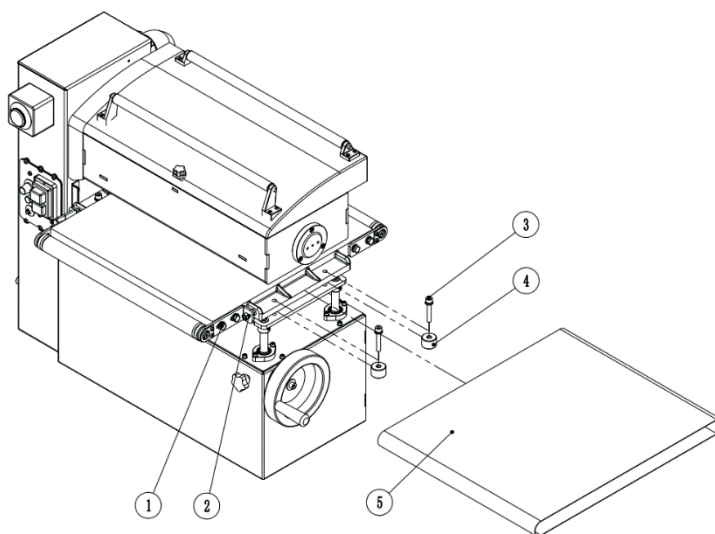
Step 5: Remove the conveyor belt ⑤ and replace it with a new one

Step 6: Install pad ④

Step 7: Install hexagon socket screw ③

Step 8: Adjust bolt ② to sand belt tensioning, lock bolt ①

Step 9: Open the machine and adjust bolt ② to sand belt in a reasonable position



Replace the sand belt of roller

Select a sand strip of 75mm width

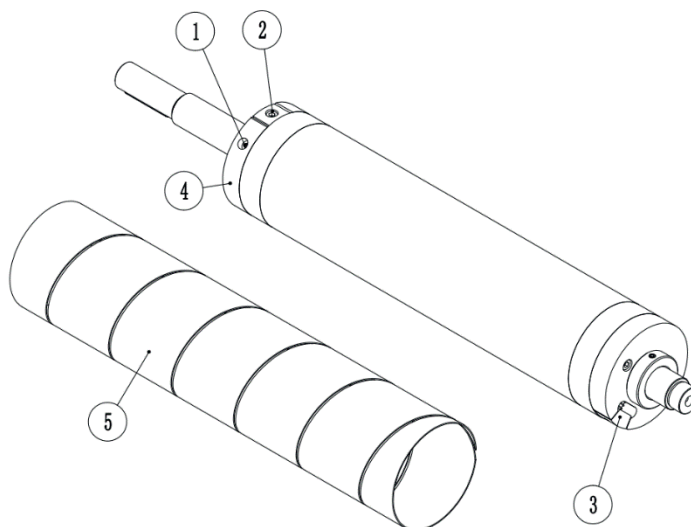
Step 1: Loosen screw ②③ remove sand belt

Step 2: Turn ④ so that the internal spring to the tightest position, locking screw ① to hold it

Step 3: Start winding the new sand belt from position ③

Step 4: Loosen screw ① after pressing sand belt to make it tensioned automatically

Step 5: After installation, start up test



7.3 Mai functioning, possible causes and solutions

ATTENTION!

If one of the following faults takes place, stop the machine at once. Before searching for the mistakes, switch off and unplug the machine. All repairs and changes may only be done by qualified and trained staff.

Fault	Possible cause	Solution
Machine does not work	1. Plug not in 2. Cables defect 3. Switch defect 4. Engine defect	1. Put in the plug 2. Call a service-engineer 3. Call a service-engineer 4. Call a service-engineer
Material is not being clamped properly	1. High speed stretcher not correctly adjusted 2. Piece of work is very long and heavy	1. Adjust high speed stretcher 2. Use a material support
Belt does not run in the center	1. Belt running not correctly adjusted 2. Damage to bearings in grinding roller	1. Adjust belt running 2. Replace grinding roller
Bad grinding result	1. Wrong belt 2. Belt worn out	1. Put in the correct belt 2. Change the belt
Grinding roller starts crawling	1. Roller holder is not completely closed	1. Stop the machine at once. Clean the contact surfaces near the roller holder. Tighten the fixing screws on the grinding roller.

INDICATION!

Shouldn't you be able to solve the problems with your machine yourself, then kindly go to your RVD dealer.

Please write down first the following data of your machine or copy them from the machine manual, in order to enable the dealer to help you.

- Model of machine
- Serial number of machine
- Year of construction
- Exact description of the problem

8. Reuse of old equipment

In the interest of the environment, it is necessary to deposit old parts of machines to the waste incineration plants.

8.1 Put out of order

Old equipment has to be put out of order immediately in order to prevent later abuse with jeopardizing the environment or damage to people as a consequence.

- All environmental jeopardizing fluids from the old machine have to be deposited at a waste incineration plant.
- The machine has to be demounted in small manageable parts and groups.
- The machine components and fluids have to be deposited at a waste incineration plant.

8.2 Depositing electrical equipment

Electrical equipment contain a lot reusable materials as well as environmental harmful components. These parts have to be deposited separated and correctly. In case of doubt, you can ask your garbage collection authorities.

For the preparation you may think of asking help of a specialist in waste treatment affairs.

8.3 Deposit of lubricants

The indications for depositing used lubricants can be obtained at the supplier of lubricants.

If needed, you may ask for product specific information sheets.

9. Spart parts

Loss of guarantee

In case of use of not permitted spare parts producer's guarantee will be cancelled.

The spare parts can be obtained through your dealer or directly from the producer.

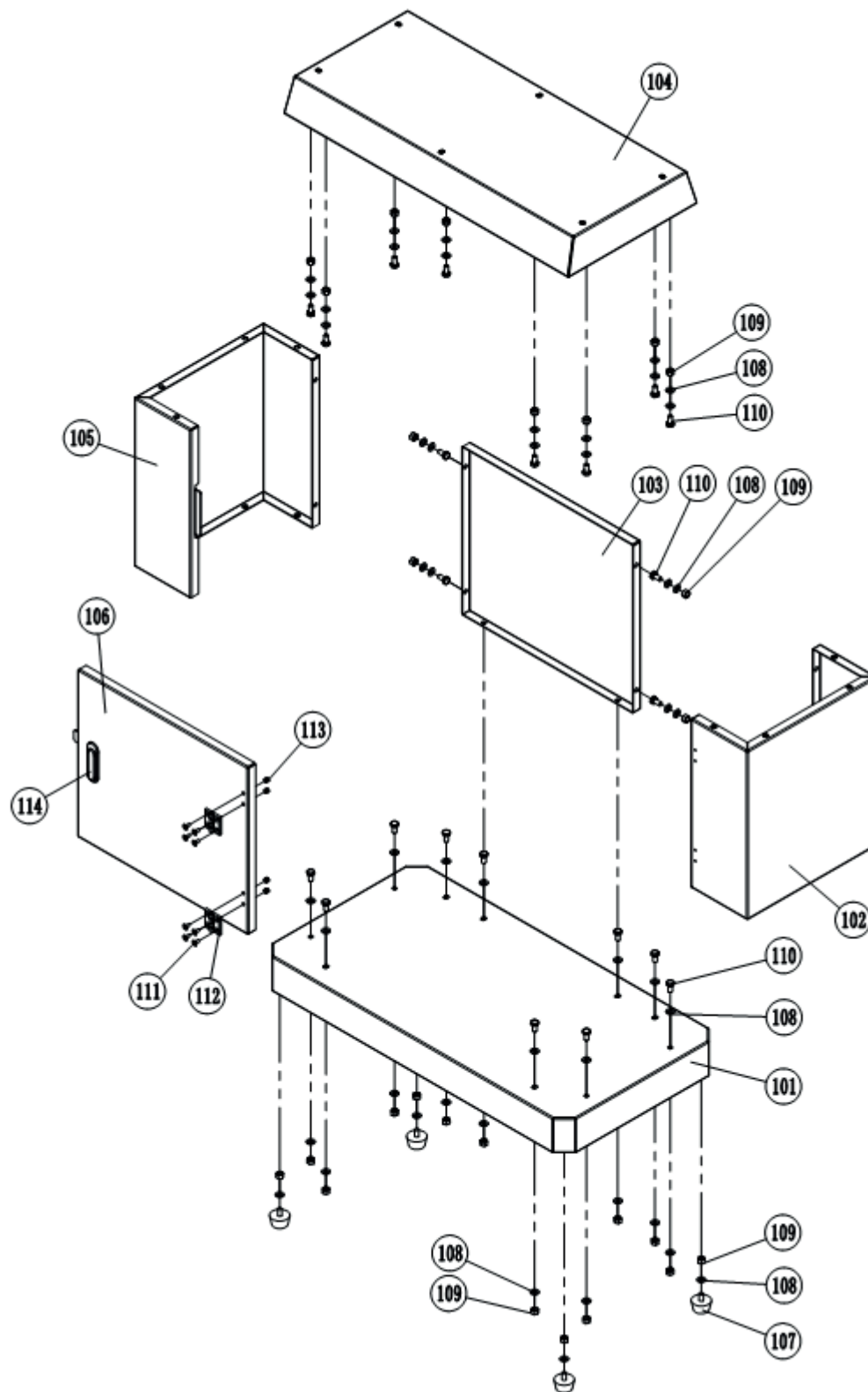
The following data are very important if you want to order spare parts:

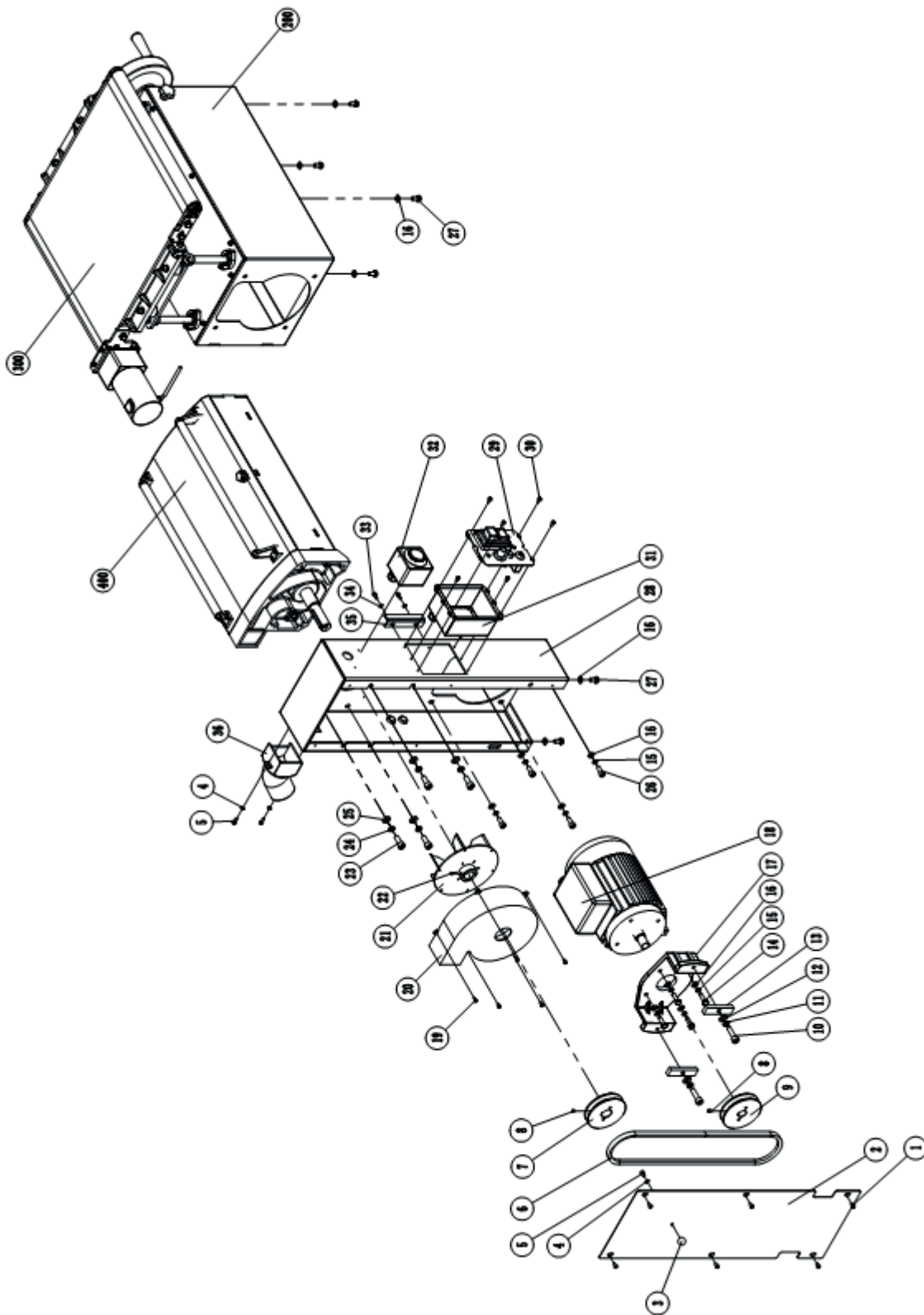
- Type of machine
- Serial number
- Quantity
- Indication
- Desired way of shipment (postal parcel, freight, Sea, Airmail, Express delivery)
- Delivery address

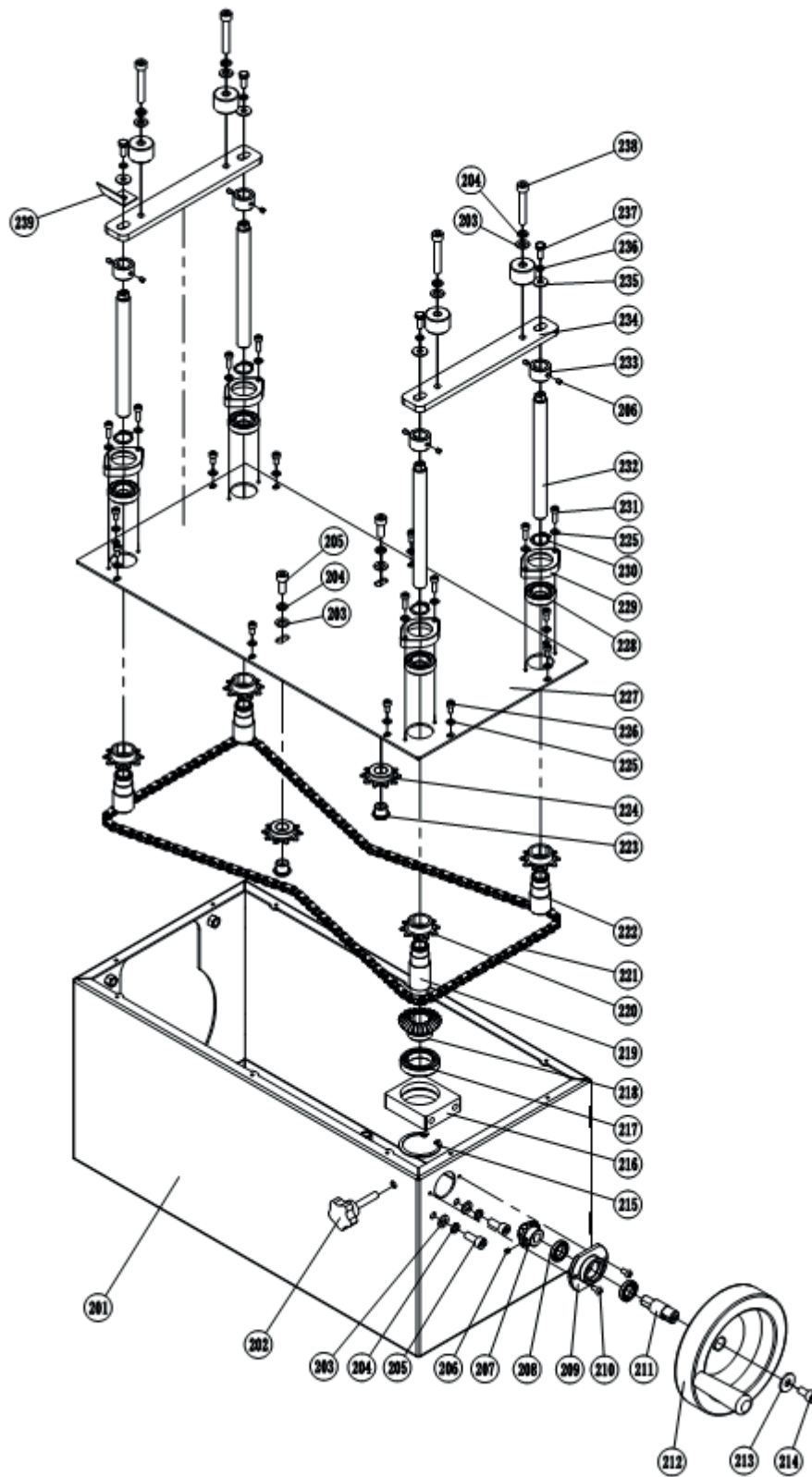
Spare parts orders which do not show the information needed as shown above cannot be taken into consideration. If no information has been given regarding the way of shipment, this will be arranged within the possibilities of the producer.

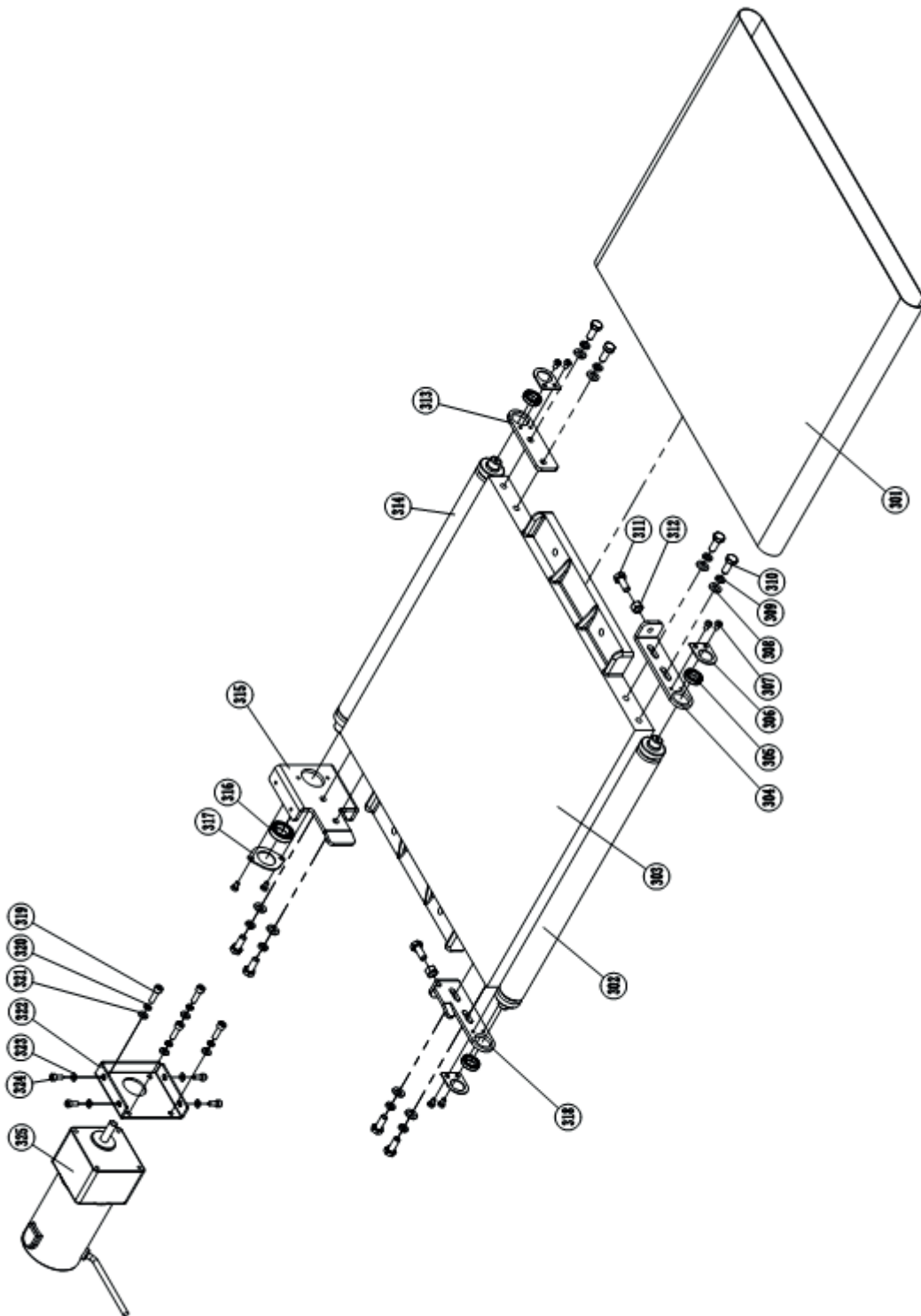
9.1 Spare parts diagram

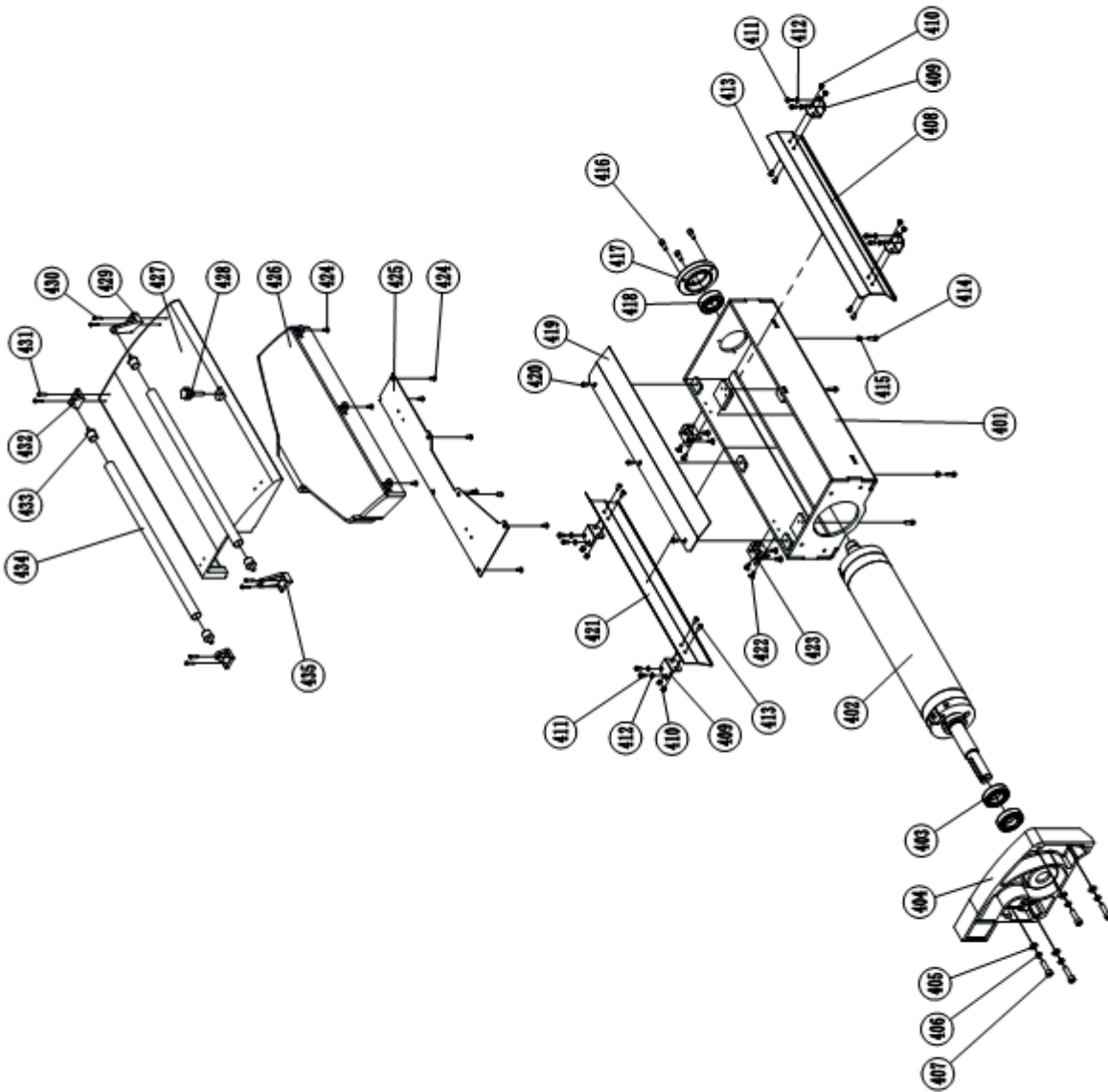
The following diagrams are there to help you, to identify the needed spare parts. If needed, you can make a copy of the diagram with the indicated spare parts and send it to your dealer.







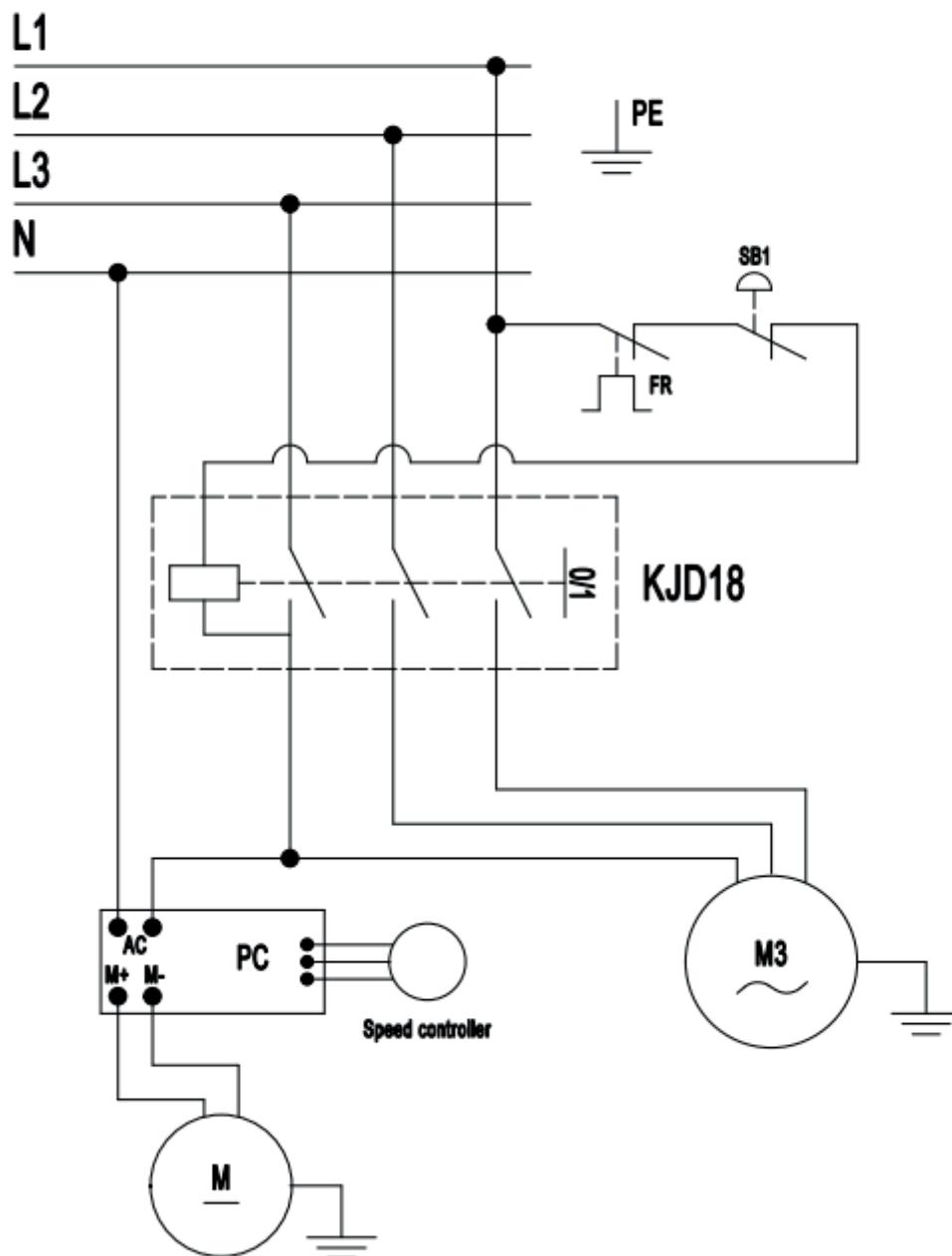




10. Wiring diagram

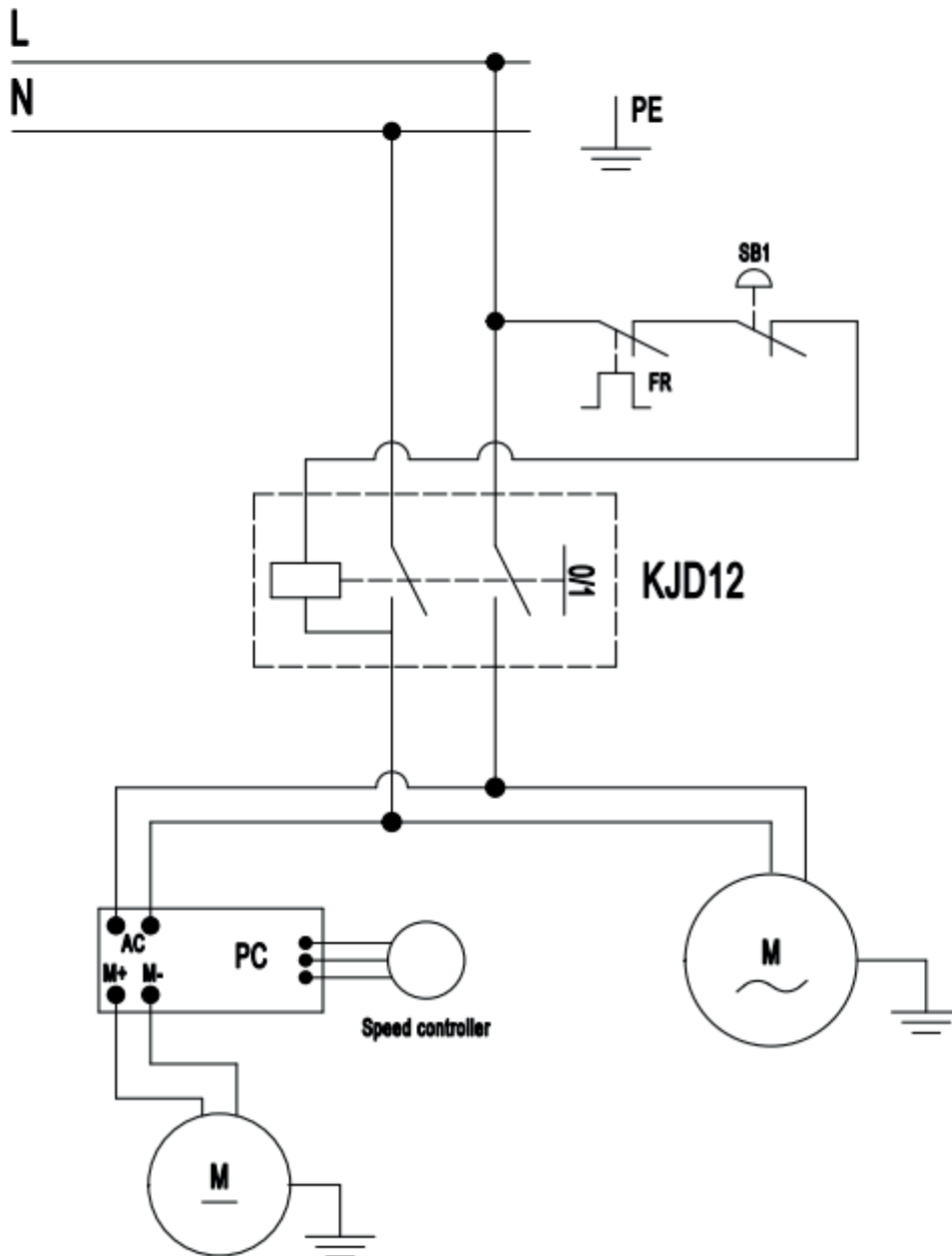
380~415V 3P 50Hz

FR Thermal Relay
SB1 Emergency Stop Button
KJD18 Electromagnetic switch



220~240V 1P 50Hz

FR Thermal Relay
 SB1 Emergency Stop Button
 KJD12 Electromagnetic switch



Declaration of Conformity



Nationality	
GB	The object of the declaration described is in conformity with the relevant GB/EU legislation.
DE	Der Gegenstand der beschriebenen Erklärung stimmt mit den einschlägigen GB/EU-Rechtsvorschriften überein.
FR	L'objet de la déclaration décrite est conforme à la législation GB/UE pertinente.
IT	L'oggetto della dichiarazione descritta è conforme alla legislazione GB/UE pertinente.
ES	El objeto de la declaración descrita está en conformidad con la legislación GB/UE pertinente.
NL	Het voorwerp van de beschreven verklaring is in overeenstemming met de relevante GB/EU-wetgeving.
DK	Genstanden for den beskrevne erklæring er i overensstemmelse med den relevante GB/EU-lovgivning.
SE	Föremålet för den beskrivna deklARATIONEN överensstämmer med den relevanta GB/EU-lagstiftningen.
CZ	Předmět popsaného prohlášení je v souladu s příslušnými právními předpisy GB/EU.
PL	Przedmiot opisanej deklaracji jest zgodny z odpowiednimi przepisami GB/UE.
POR	O objeto da declaração descrita está em conformidade com a legislação GB/UE relevante.
NOR	Gjenstanden for den beskrevne erklæringen er i samsvar med den relevante GB/EU-lovgivningen.
FI	Määritellyn ilmoituksen kohde on asiaankuuluvan Ison-Britannian/EU: n lainsäädännön mukainen.
IS	Hluturinn í lýsingunni er í samræmi við viðeigandi lög GB/ESB.

Object of the Declaration: Axminster Professional AP460DS Drum Sander

UK:

Supply of Machinery (Safety) Regulations
2008 as amended
Electromagnetic Compatibility Regulations
2016 as amended

EU:

Machinery Directive 2006/42/EC
EMC Directive 2014/35/EU

UK Address:

Newhow Limited.
Trading as Axminster Tools
Weycroft Avenue
Axminster. Devon
EX13 5PH

Standards used or references to the other technical specifications in relation to which conformity is declared:

ISO 19085-8:2018, ISO 19085-1:2021, ISO12100:2010, IEC 55014-1:2021
IEC 55014-2:2021, IEC 61000-3-2:2019+A1:2021, 61000-3-3:2013+A1:2019+A2:2021

European Address:

Newhow Limited.
Trading as Axminster Tools
A-201. Haagsche Hof
Parkstraat 83
The Hague
2514 JG
Netherlands

Date: 7/4/2025
Place: Axminster

Charlie Cross
Operations Director