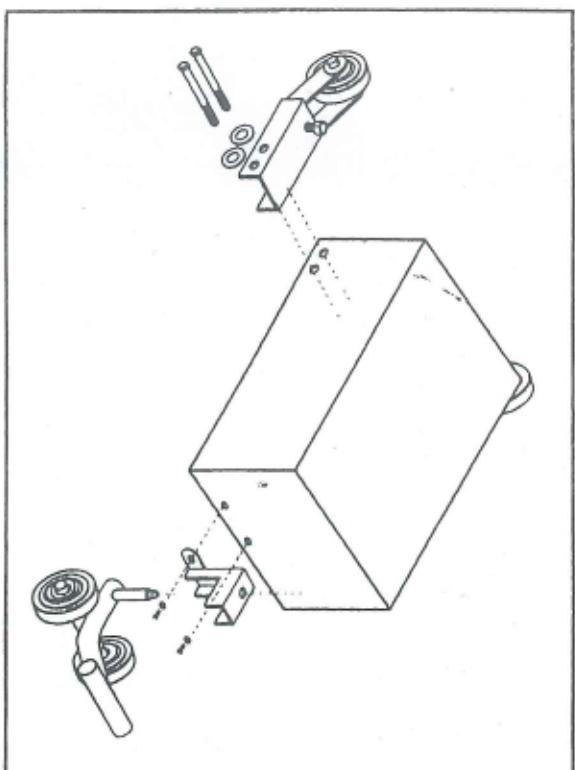


## Installing Mobile Wheel Kit

1. Place "U" Shape Bracket(6) onto Front Wheel Kit Assy (a) (see F1). The Front Wheel Kit Assy Assembled by factory enclosed the parts 1,2,3,15 and 4.
2. Insert Hex Head Screw M10X70(8) with washer(9),secure Front Wheel Kit(a) and Sleeve(10) to work stand.
3. Insert Special Thread(14) with washer(7) and secure Front Wheel Kit.



4. Secure Rear Castor Frame(11) to work stand with two Hex Head Screw M10X20(12) & washer(9).
5. When move the machine adjust the Allen Bolt M12X50(5),and raise the machine about 5mm above floor. Insert the Rear Castor Assy(b),push the lever down and pull the machine round the workshop.

| No | ITEM              | Q'ty |
|----|-------------------|------|
| 1  | Washer 16mm       | 12   |
| 2  | Castor            | 4    |
| 3  | Pin roll 4x22     | 6    |
| 4  | Bracket, castor   | 2    |
| 5  | Allen bolt M12x50 | 2    |
| 6  | Bracket           | 2    |
| 7  | Washer 14mm       | 2    |
| 8  | Hex screw M10x70  | 2    |
| 9  | Washer 10mm       | 4    |
| 10 | Bushing, bracket  | 2    |
| 11 | Support, pull rod | 1    |
| 12 | Hex screw M10x20  | 2    |
| 13 | Pull rod          | 1    |
| 14 | Hex screw M10x20  | 2    |
| 15 | Shaft, castor     | 2    |

