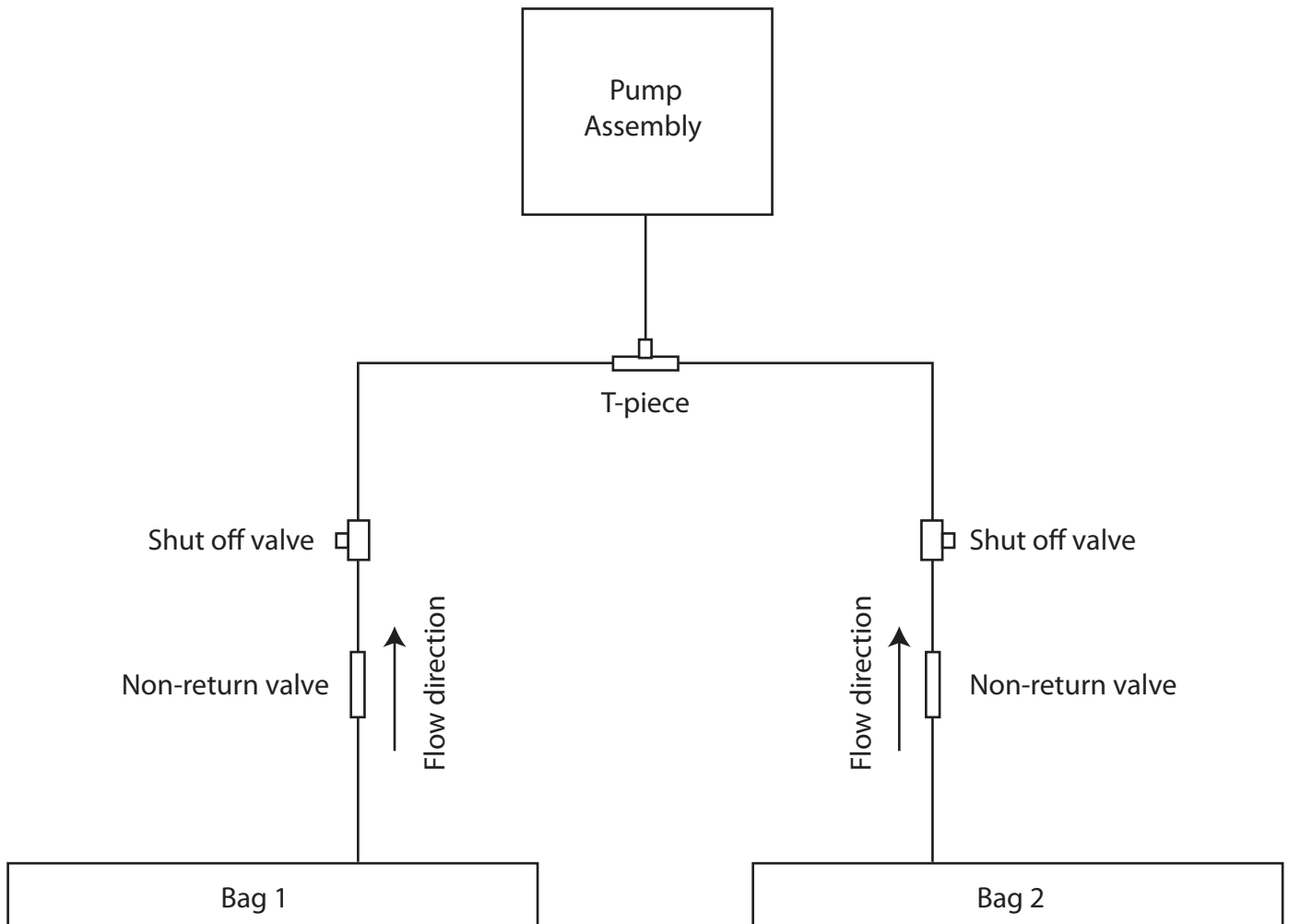


Setting up for two bag (or split bag) operation



Step 1 - Both shut off valves are closed and the bags are ready for moulds/lay up

Step 2 - Put mould and lay up in bag 1, seal bag and then open the shut off valve allowing the air to be sucked out of bag 1.

Step 3 - Put mould and lay up into bag 2, seal bag and then open shut off valve allowing evacuation of bag 2. Whilst bag 2 is being evacuated the non-return valve in the the line to bag 1 prevents any air from getting back in. When bag 2 is fully evacuated then the non-return valves will ope again to allow air flow from the bags to overcome small leakages.

Step 4 - Close the shut off valve to bag 1, open bag and remove pressing. The bag can now be loaded with a new lay up, sealed and the shut off valve opened to allow evacuation.

Repeat process as required