

The SK114 Chuck fitted with
Colossus Gripper Jaws –
Code 210887



Made in Axminster

All British-made super precision chuck system packed with innovation and accuracy.

- **Stainless steel body for durability and longevity**
- **Extra long accessory mounting jaws**
- **Compatible with our full range of jaw sets**
- **Made in our factory in Axminster, United Kingdom**



5 Year free Axminster Chuck Guarantee

Together with Axminster's 3 year guarantee on Machinery, it's probably the most comprehensive free guarantee ever. Unlike others it covers both professional and domestic usage. See terms and conditions online.



Axminster Tools,

Weycroft Avenue, Axminster, Devon EX13 5PH

To see our extensive range of chuck accessories visit one of our stores,
call **03332 406406** or search **axminstertools.com**

AXMINSTER

woodturning



Made in Axminster

Featuring Unique
SafetyJaw
Rounded Corners

AXMINSTER

woodturning

Introduction

Welcome to your SK114 Super Precision Chuck from Axminster. Here are the instructions to maintain your chuck, how it works and ensure the chuck and components remain clean and free from wear for a long life.

Your chuck has been very carefully designed and manufactured. When assembled, the jaw slideways were treated with PTFE to lubricate the component parts. This spray is available (code 503468) for slideways of the chuck and the lathe bed and slides.

Safety instructions for chucks

When using this chuck please follow these basic safety precautions:

DO ensure the chuck is screwed fully onto the headstock shaft.

DO ensure that all accessory fittings are secure before starting your lathe.

DO start the machine in a slow speed if the work is unbalanced.

DO make sure the chuck key is removed from the chuck before switching on.

DO be aware that when gripping large diameter workpieces that the jaws may extend beyond the boundary of the chuck body.

DO keep your hands clear until the chuck has stopped rotating.

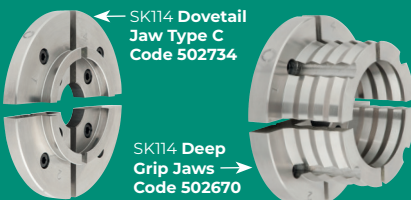
DO NOT attempt to exceed the normal capacity of any jaw fitted to the chuck as the jaws may not fully engage the scroll if they are extended too far.

DO NOT run your lathe in reverse, unless you have purchased the Reverse Locking Chuck.

Axminster Woodturning Jaws

There are a wide range of woodturning jaws for the SK114 Chuck available on our website.

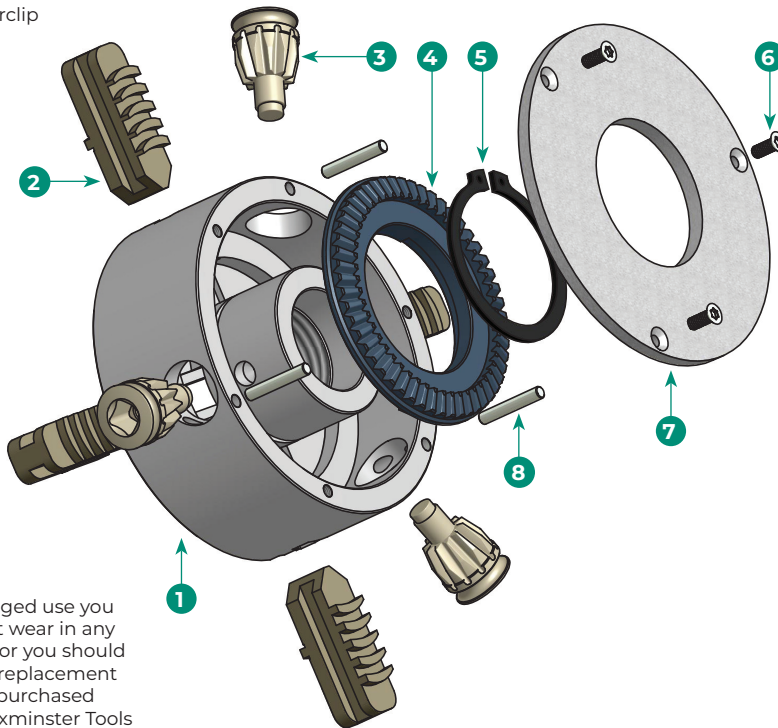
All Axminster jaws are compatible with this chuck.



Visit axminstertools.com



- | | |
|---|--|
| 1 Chuck Body | 6 951410 Backplate Torx 20 Securing Screw |
| 2 106819 SK114 Accessory Mounting Jaws | 7 951425 Backplate |
| 3 951402 Pinion Gear | 8 951349 Pinion Locking Pin |
| 4 951437 Hardened Scroll | 502742 Standard Chuck Key |
| 5 104062 Circlip | |



If after prolonged use you should detect wear in any components or you should lose an item, replacement parts can be purchased direct from Axminster Tools axminstertools.com. If you have any questions, contact technicalsupport@axminstertools.com

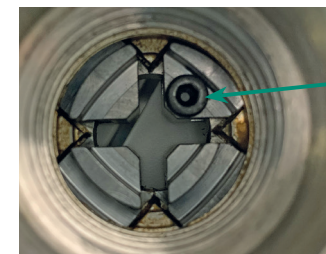
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Axminster Accessory Mounting Jaws

Manufactured in Axminster, these jaws are a precision fit for your chuck.

They feature a safety screw which prevents the jaws being extended too far from the chuck body. The screw is located on jaw 4 and must be in place before use.

Look out for the red dot on the side of all 4 jaws. If the dots are visible this means the screw is not in place and the jaws have been extended too far.



Look through the back of the chuck to see the screw. To remove the mounting jaws first remove the safety screw **A**.



SK114 Accessory Mounting Jaws - Code 106819

